

# INSTRUCTION MANUAL E65 - E75/2 - E83



## EUREKA S.p.A.

VIALE DELL'ARTIGIANATO 30/32, 35013 CITTADELLA (PD) ITALY Tel. ++39 - 049 - 9481800 Fax. ++39 - 049 - 9481899

**INTERNET**: www.eurekasweepers.com **E-MAIL**: info@eurekasweepers.com

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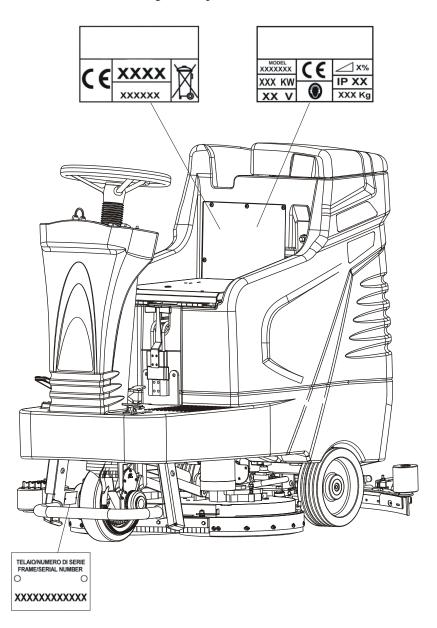
## INTRODUCTION

Our company, a leading industrial cleaning machine manufacturer, is delighted to welcome you to the ranks of our scrubber owners and it trusts that you will get the greatest satisfaction from the use of the machine. We are certain that while using the machine you will have the opportunity to see the quality, solidity, and possibilities for use for yourselves. Our scrubber is ideal for private, industrial, or public uses. Described in this manual are various installation, checking and maintenance operations necessary for keeping your scrubber in tip top condition. These are normal maintenance measures that any operator will be able to carry out with implements that he or she should normally have in the company. In the case of particularly demanding work, please call in specialised help.

OUR COMPANY AIMS AT THE CONSTANT IMPROVEMENT OF ITS PRODUCTS AND RESERVES THE RIGHT TO MAKE MODIFICATIONS AND IMPROVEMENTS WHEN IT CONSIDERS IT ADVISABLE WITHOUT BEING OBLIGED TO UPGRADE PREVIOUSLY SOLD MACHINES WITH SAID IMPROVEMENTS AND MODIFICATIONS.

## **MACHINE IDENTIFICATION**

The machine and manufacturer are identified through three plates on the left of the driver's seat.



REFER TO THESE DETAILS WHEN ORDERING SPARE PARTS OR MAKING ANY OTHER ENQUIRY TO THE MANUFACTURER.

Our scrubbers conform with the EEC directives and show the EC mark.

## **ATTENTION!**

BEFORE USING THE MACHINE OR CARRYING OUT ANY OPERATION ON IT, ALL THE PROCEDURES AND WARNINGS DESCRIBED IN THIS MANUAL MUST BE READ AND UNDERSTOOD.

RIGOROUS COMPLIANCE WITH THE REGULATIONS AND INSTRUCTIONS CONTAINED IN IT, TOGETHER WITH THE OPERATOR'S ATTENTION AND PRUDENCE WILL BE THE BEST GUARANTEE AGAINST ACCIDENTS THAT COULD OCCUR AT WORK.

OUR SCRUBBERS ARE DESIGNED TO PROVIDE MAXIMUM SAFETY IF USED ACCORDING TO THE INSTRUCTIONS.

OPERATORS WHO DO NOT KNOW THE REGULATIONS AND PROCEDURES CONTAINED IN THIS MANUAL MUST BE PREVENTED FROM USING THE MACHINE.

THE USER'S MANUAL IS AN INTEGRAL PART OF THE SCRUBBER AND MUST ACCOMPANY IT UNTIL THE SCRUBBER IS DEMOLISHED.

PURSUANT TO EC DIRECTIVE 2006/42, PRESIDENTIAL DECREE 459 DATED 24/07/1996 AND LATER MODIFICATIONS NOTICE IS GIVEN THAT:

OPERATOR IS INTENDED TO MEAN THE PERSON(S) ASSIGNED TO INSTALL, OPERATE, ADJUST, CARRY OUT ORDINARY SERVICING, CLEAN, REPAIR AND TRANSPORT THE MACHINE.

OUR COMPANY WILL NOT BE HELD LIABLE FOR ANY PROBLEMS, BREAKAGE, ACCIDENTS OR OTHER OCCURRENCES DUE TO THE IGNORANCE OR THE NON-APPLICATION OF THE PROCEDURES CONTAINED IN THIS MANUAL OR TO THE IMPROPER USE OF THE MACHINE.

FURTHERMORE, OUR COMPANY SHALL NOT BE HELD LIABLE FOR THE CARRYING OUT OF MODIFICATIONS AND/OR THE INSTALLATION OF PARTS OR ACCESSORIES THEY HAVE NOT BEEN AUTHORISED BEFOREHAND.

## GENERAL WARNINGS AND ADVICE DANGER SIGNS - ATTENTION



THIS SYMBOL HIGHLIGHTS ALL THE OPERATIONS THAT REPRESENT A POTENTIALLY HAZARDOUS SITUATION FOR THE OPERATOR. IT IS THEREFORE NECESSARY TO ADHERE CLOSELY TO THE CONDITIONS SHOWN BY THIS SYMBOL.



GLOVES MUST BE WORN



SAFETY GLASSES OR GOGGLES MUST BE WORN



BE CAREFUL NOT TO CRUSH YOUR HANDS BETWEEN PARTS IN MOTION.



ATTENTION: DO NOT GET IN TOUCH WITH WATER
THE DEVICES MARKED WITH THIS LABEL ARE NOT TO GET WET (THEY ARE
USUALLY ELECTRICAL COMPONENTS)



AN ANTI-VAPOUR MASK must BE WORN WHEN USING CORROSIVE DETERGENTS.



## **EMERGENCY SITUATIONS**

ONLY EXTINGUISH FIRES WITH POWDER FIRE EXTINGUISHERS



## RESPONSIBILITIES OF THE OPERATOR

- The operator is responsible for the day-to-day servicing of the machine.
- The operator must care for the machine and keep it in good operating condition.
- The operator must inform his or her superior or the technical department when scheduled maintenance is requested in the case of damage or breakage.
- The operator must not carry people, animals or objects on the machine.
- When moving the machine, observe the safety measures for circulation.
- The machine cannot be used for toxic-harmful materials.
- Never let people get close to the machine's sphere of action.
- Never leave the scrubber-dryer with the key inserted.
- If the machine malfunctions, have a look at the procedures shown in the various chapters.
- Never collect pieces of string, wire or anything else that could damage the brushes by winding around them.
- Never suck up pieces of wood, plastic waste etc. as they may clog the vacuum pipe.
- Never remove or alter the plates on the machine.

## IMPORTANT COMMUNICATION

## **WARNING**

DURING THE LAST FEW YEARS, A NEW AGGRESSIVE SOLVENT-BASED DETERGENT TYPE WAS MADE AND DISTRIBUTED IN THE MARKET. THIS DETERGENT IS CURRENTLY NAMED AS "DETER-SOLVENT".

EVEN IF THE SOLVENT CONTAINED IN THE DETERGENT IS OBTAINED FROM THE FRUITS, IT STILL HAS TO BE CONSIDERED AS "SOLVENT".

THE POLIETYLENE MATERIAL USED IN THE SCRUBBER TANKS IS MIXED WITH A % OF RUBBER.

THE "DETER-SOLVENT" PRODUCT, IF LEFT IN THE SCRUBBER'S TANKS FOR A LONG PERIOD OF TIME COULD ATTACK THE RUBBER'S MOLECULAS, CAUSING THE TANK TO SWELLS AND CRACKS.

IF THE "DETER-SOLVENT" PRODUCT IS USED, IT'S MANDATORY TO RINSE THE TANKS PROPERLY WHEN THE MACHINE STOPS WORKING.







## **CLEANING AND MAINTENANCE**

The machine must be cleaned by persons who have received proper instruction for the purpose, who know how to cut off the sources of energy and who know the characteristics of the machine so as not to find themselves in a hazardous situation.

Clean the machine coverings, the panels and controls with cloths soaked in water or a detergent solution.

Solvents such as petrol, alcohol, etc. must not be used.

Call in specialised personnel to clean the electrical components. Said personnel should use products that are not corrosive and are anyway suitable for electrical circuits.

Specialised personnel with thorough knowledge of the machine and its components must be called in to carry out maintenance operations.

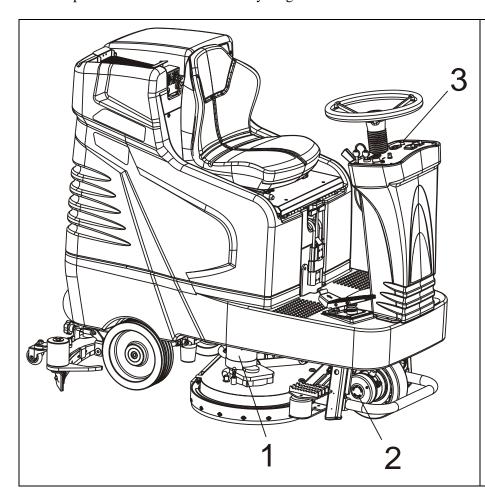
Any maintenance and cleaning operation must be carried out with the machine off, with all the mechanisms still, after the hot sections have cooled down and with the battery disconnected.

When using compressed air guns for cleaning, protect the eyes and ears.

#### STORING THE MACHINE

If the machine is not used for a long period, it is essential to:

- recharge the batteries before storing the machine as empty batteries may get damaged;
- empty and wash the tanks as described in the relative section;
- clean the clean water filter, empty the filter protection and drain the water completely from the system;
- clean the machine inside and outside. Avoid washing the machine using direct water jet, pressurized water, or corrosive substances;
- keep the brushes and the squeegee raised;
- remove the key;
- remove the battery lead connections;
- keep the machine in a protected place;
- keep the machine within a temperature range of 5°C / 40 °C;
- keep the machine within a humidity range of 30°C / 80 ° C.



## WARNING

When cleaning the machine, avoid using direct water jet, pressurised water, or corrosive substances on the following parts of the machine:

- The brushes gear motors (pos. 1);
- The drive motor (pos. 2);
- The instrument panel (pos. 3).



## PRECAUTIONS FOR THE SAFETY OF OPERATORS AND TECHNICIANS

- The machine must not be used by non-authorised personnel who have not been trained to use it properly or by people who are under the influence of substances that could alter their nervous reflexes (alcohol, psycho pharmaceuticals, drugs etc.)
- Do not use the machine in inflammable areas or where there is the danger of explosions;
- Do not collect material that is alight or anything else that could cause a fire;
- Do not remove protections or guards when the machine is in operation;
- Do not use the machine to clean objects;
- Do not start to perform maintenance operations with parts in movement;
- Protect eyes and ears when using compressed air or water guns for cleaning the machine;
- To raise the machine make use of devices that are adequate to bare the weight of the machine itself;
- Do not cause flames or sparks around the machine;
- Disconnect the battery cables before working on the electrical circuit;
- Avoid contact with battery acid;
- Move carefully over uneven or crumbling paving and on slopes;
- Slow down on slopes and slippy surfaces;
- Make sure the machine is not exposed to rain and bad weather conditions, whether in motion or still;
- Temperature of usage of the machine must be kept within +5 °C / + 40 °C;
- Humidity should be kept within 30% / 80 %.

#### **UPDATING OF THE USER'S MANUAL**

When large-scale modifications are made to the machine or new parts are installed, the updated documentation must be sent to the Dealer along with the purchased part or as an update of the manual.

#### OBLIGATIONS OF THE EMPLOYER OR OWNER OF THE MACHINE

The employer or owner of the machine is responsible for giving the User's Manual to all the personnel who are going to have to use the machine.

The employer or owner of the machine also undertakes to update the manual with the documentation that the Manufacturer will send if modifications are made to the machine.

## DISPOSAL



## **SPENT OILS**

Spent oils must not be thrown away into the environment under any circumstances.

They must be given to authorised Collectors in compliance with the regulations currently in force.

Temporary storage must be inside watertight containers with sealed lid to avoid contact with the environment and with rainwater.

The filters must also be given to authorised collectors and temporarily kept like the oils.



### **DEAD LEAD BATTERIES**

Dead batteries must be considered harmful toxic waste, they must be given only to Collectors with specific authorisation (to be checked at the time of consignment).



## **SCRAPPING OF THE MACHINE**

When the machine is to be scrapped, it is necessary to dispose of the materials the machine consists of, properly. It is compulsory to give the machine to authorised collectors who will see to the proper disposal of: batteries, oils, filters, plastics, metals, electric engines, electric cards etc. in accordance with the regulations currently in force.



## DISPOSAL OF THE RECOVERY TANK SOLUTION

Prior to be moved to specific purification plants, the recovery tank solution is to be disposed of in appropriate sites.

## TRANSPORT - HANDLING



## **TRANSPORT**

The machine must be fixed to a pallet to make it easier to transport and more secure.

At the reception of the machine, check that the packaging is in good condition –in case of damage, inform the forwarder. PAY ATTENTION WHILE TRANSPORTING THE MACHINE AT TEMPERATURES BELOW 0°C TO PREVENT THE WATER INSIDE THE TANKS AND THE PIPES FROM BECOMING FROZEN.

DRAIN THE TANKS, REMOVE THE SCREEN OF THE CLEAN SOLUTION FILTER AND LET THE WATER FLOW AWAY COMPLETELY OUT OF THE PIPES.



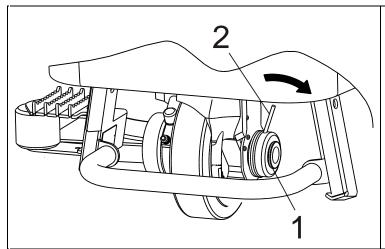
## TRANSPORT- HANDLING

When the machine is moved from one place to another you are advised:

- not to load it on the vehicle with a forklift truck in order not to damage it;
- to secure it to the vehicle using belts, ropes and chains.



## TRANSPORTING THE MACHINE BY MANUAL PUSHING



The machine is equipped with an electromagnetic brake (pos. 1) that keeps the machine braked when off or when the drive pedal is not pushed.

When moving the machine manually, the brake must be disengaged by pulling the lever (pos. 2) into the position indicated by the arrow and by keeping it in said position while moving the machine.

Move the machine at a walking pace, do not tow it with fork lifts.



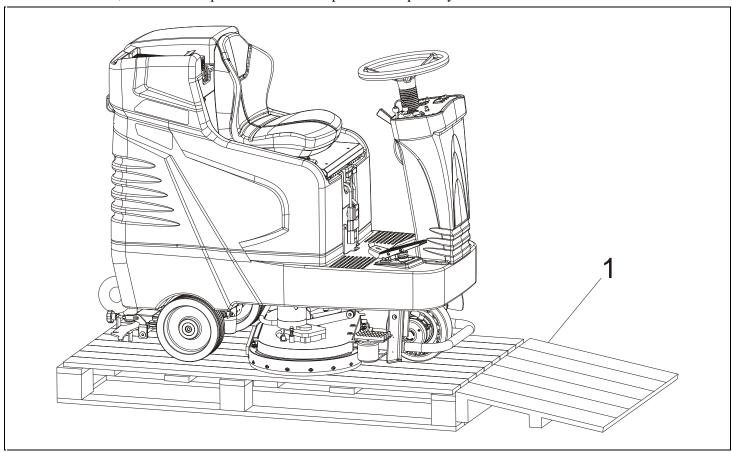


## **UNPACKING**

Make sure that all the parts indicated in the following list are present before unpacking the machine:

- squeegee;
- batteries, cables fitted with connectors, terminals and terminal covers;

NOTICE: brushes, discs and disc pad holders must be purchased separately.



Follow the instructions below to unpack the machine:

- Connect the inclined ramp to the front part of the pallet, as shown in the figure;
- Remove the fasteners fixing the front wheels and any other devices;
- Disengage the electric brake on the front wheel as explained above;
- Make use of the inclined ramp.

CAUTION: DO NOT USE A FORKLIFT TO REMOVE THE MACHINE FROM THE PALLET AS IT MAY CAUSE DAMAGE TO THE MACHINE.



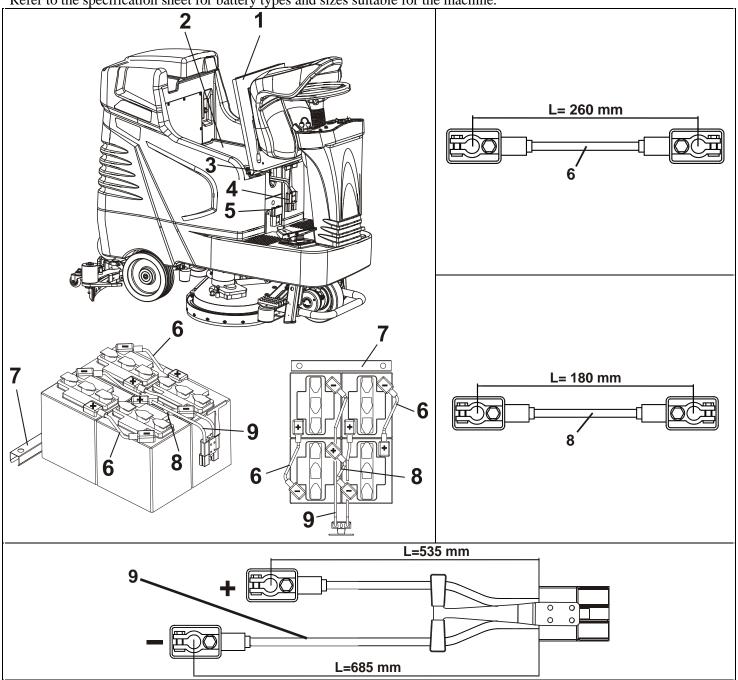




## **INSTALLING BATTERIES**

## CAUTION: USE PROTECTIVE GLOVES AND GOGGLES WHEN HANDLING BATTERIES, AVOIDING ANY CONTACT WITH THE ACID INSIDE THE BATTERIES.

Refer to the specification sheet for battery types and sizes suitable for the machine.



Follow the instructions below to mount the batteries to the machine:

- Park the machine on a levelled area, put on the brake and remove the key;
- Unplug the mobile connector (pos. 4) from the fixed connector (pos. 5);
- Open the hood of the seat (pos. 1);
- Position the four 6V batteries into the battery box inside the battery compartment (pos. 2), if necessary position the spacer (pos. 7) as shown in the figure;

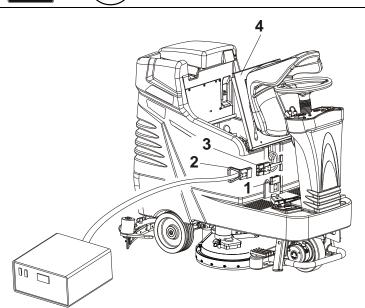
## BE VERY CAREFUL NOT TO TIP OVER THE BATTERIES AS ACID COULD SPILL AND DAMAGE THE MACHINE.

- Ensure that the poles of the batteries are clean and apply a thin layer of Vaseline;
- Use the cables (pos. 6-8) provided with the machine and connect the batteries, as shown the in the figure;
- Insert the cables (pos. 9) through the provided opening on the tank (pos. 3) and connect them to the batteries as shown in the figure;
- Connect the mobile connector (pos. 4) to the fixed connector (pos. 5).





## RECHARGING BATTERIES USING AN EXTERNAL CHARGER



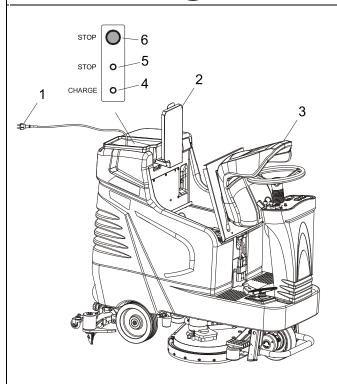
Follow the instructions below to charge the batteries:

- Stop the machine in a levelled area and turn it off;
- Make sure to read the battery charger instruction manual before charging the batteries;
- When charging the battery always do so in a wellventilated area;
- Open the hood of the seat (pos. 4), unplug the mobile connector (pos. 3) and connect it to the battery charger connector (pos. 2);
- Charge the batteries at no more than one twentieth of their rated capacity;
- Once the batteries are charged make sure to check the electrolyte level and if necessary fill it up only using distilled water;
- Reconnect the mobile connector (pos. 3) to the fixed connector (pos. 1);
- It is recommended to read the battery user manual for further advice on charging the batteries;
- The gas released during the charging process can cause explosions if it meets flames or sparks;
- Battery acid should never come into contact with the eyes, skin or clothes. Make sure to wear goggles, gloves and appropriate clothing;
- In case of contact wash thoroughly with water;
- Do not place metal objects on the battery;
- Do not fill the battery with sulphuric acid or other products.



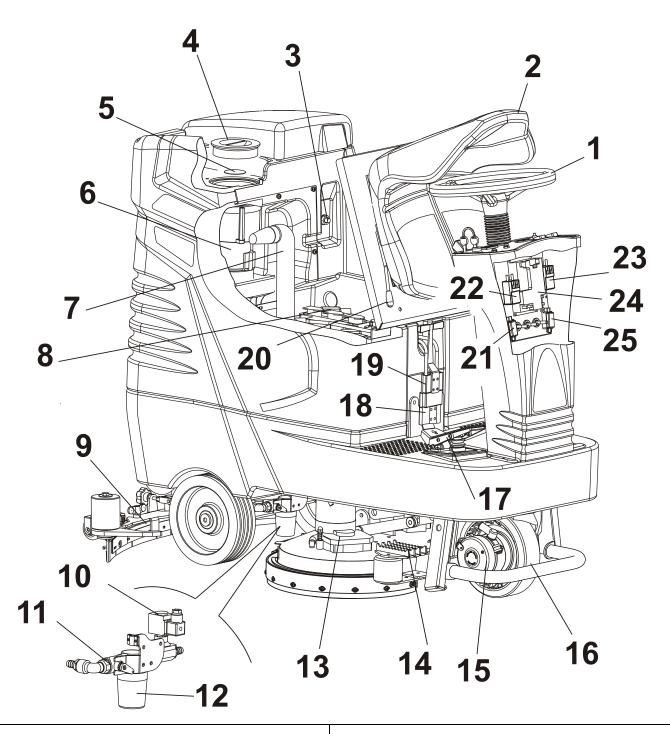


## RECHARGING BATTERIES USING THE CHARGER ONBOARD THE MACHINE (OPTIONAL)



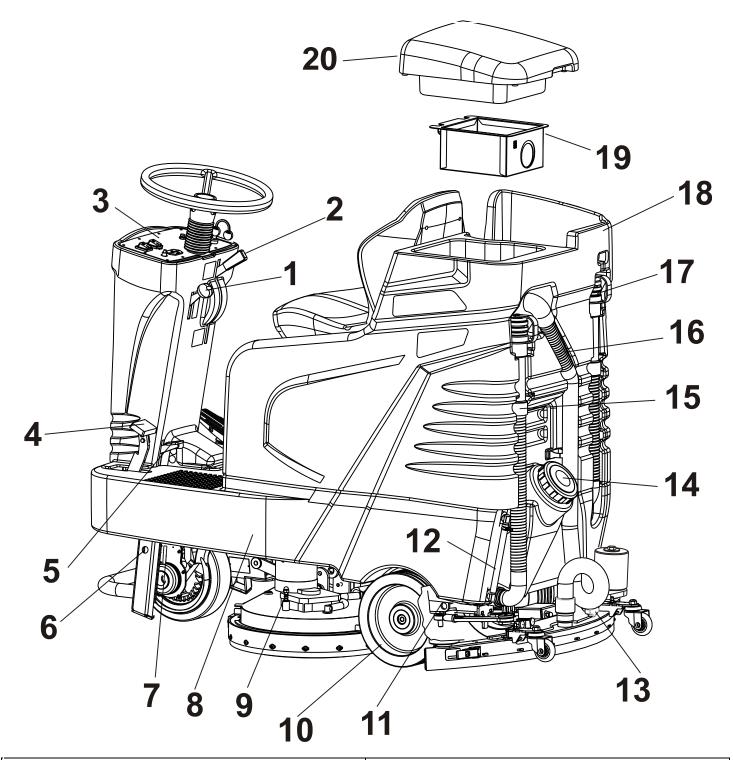
Follow the instructions below to charge the batteries:

- Stop the machine in a levelled area and turn it off;
- Before charging the battery make sure to read the battery charger instruction manual supplied with the machine;
- When charging the battery always do so in a well ventilated area:
- Open the hood of the seat (pos. 3);
- Open the hood containing the charger pos.2. CHARGER HOOD MUST REMAIN OPEN FOR THE DURATION OF CHARGE.
- Uncoil the cable from the cable reel located on the battery charger and connect the plug (pos. 1) into a standard power socket;
   WARNING: WHEN PLUGGING THE BATTERY CHARGER INTO THE ELECTRICAL SOCKET, THE MACHINE FUNCTIONS ARE AUTOMATICALLY DISABLED:
- At the top of the charger are located two LEDs and a button. While charging the battery the red LED CHARGE (pos 4) turns on. Once the battery charging is completed the green LED STOP lights (Pos. 5). To stop charging press the red button STOP (pos. 6). Once the charging is stopped the green LED STOP (pos. 5) lights. To resume charging disconnect the mains plug and plug it again;
- Once the batteries are charged, make sure to check the electrolyte level and if necessary fill it up only using distilled water;
- The gas released during the charging process can cause explosions if it meets flames or sparks;
- Battery acid should never come into contact with the eyes, skin or clothes. Make sure to wear goggles, gloves and appropriate clothing;
- In case of contact, wash thoroughly with water;
- Do not place metal objects on the battery;
- Do not fill the battery with sulphuric acid or other products.



- 1. Hand-wheel
- 2. Seat
- 3. Max. level floating device of the recovery tank
- 4. Vacuum motor filter inspection cap
- 5. Vacuum motor filter
- 6. Vacuum motor
- 7. Vacuum motor discharge pipe
- 8. Batteries
- 9. Squeegee
- 10. Solenoid valve
- 11. Solution faucet
- 12. Solution filter

- 13. Brush motor
- 14. Easy lift pedal
- 15. Drive wheel
- 16. Front wheel
- 17. Forward and reverse foot pedal
- 18. Fixed connector
- 19. Mobile connector
- 20. Seat adjusting lever
- 21. Fuse holder
- 22. Remote-control switch
- 23. Remote-control switch
- 24. Drive control card
- 25. Fuse holder

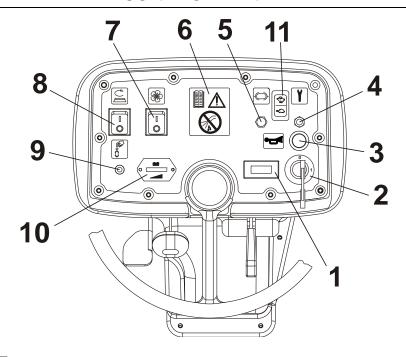


- 1. Solution adjustment lever
- 2. Squeegee lifting lever
- 3. Control panel
- 4. Brush plate lifting pedal
- 5. Brush plate pedal release lever
- 6. Rear anchor point
- 7. Electric brake manual release
- 8. Solution tank
- 9. Brush release peg
- 10. Rear wheel

- 11. Machine rear anchoring point
- 12. Solution tank level
- 13. Squeegee inclination adjustment knob
- 14. Solution tank filling cap
- 15. Solution tank discharge hose
- 16. Squeegee vacuum pipe
- 17. Recovery tank drain pipe
- 18. Recovery tank
- 19. Material collection box
- 20. Recovery tank cover

## MAIN FUNCTIONS AND CONTROLS

## **CONTROL PANEL**



1

## **HOUR METRE (OPTIONAL)**

2



#### **KEY-OPERATED SWITCH**

Turn it clockwise (position 1) to turn on the machine.

WARNING: After turning off the machine by the key, wait until 3 -4 seconds before starting it again

3



#### HORN SWITCH

Press this button to emit the sound.

4



#### RED LIGHT: DRIVE ALARM

Indicates any faults in the drive board of the drive motor.

The red indicator light is off during normal operation. The light will start flashing to indicate a fault in the drive system.

The number of flashes indicates the type of fault (consult the troubleshooting table).

5



## CONTROL PANEL INSTRUMENT PROTECTION FUSE

5A glass fuse used to protect the instruments mounted on the control panel.

6



#### WARNING SYMBOLS

The symbol on the left always recommends using the instruction manual to find any information on the machine, whereas the symbol on the lower part of the machine warns the operator not to get the control panels wet as the electrical parts could get damaged.

7



### **VACUUM BUTTON**

Push the switch to position 1 to turn on the vacuum.

Push the switch to position 0 to turn off the vacuum.

The vacuum function could deactivate automatically if the solution tank is too full. The machine is equipped with a float that turns off the vacuum when the tank reaches its maximum level.

#### BRUSH DRIVE BUTTON

Push this switch to position 1 to activate the brush function.

The brushes will start spinning when the brush plate is lowered and once the forward and reverse gear pedal is pushed.

When the pedal is released the brushes will spin for another 2 seconds before stopping. The solenoid valve is connected to the brush function; it opens and closes the solution flow automatically.

Push this button to position 0 to stop the brushes and close the solenoid valve.

## BRUSH MOTOR PROTECTOR FUSE (30A)

When the brush motors exceed a power draw of 30A, the fuse will engage and stop the motors.

Wait 1-2 minutes then press the fuse button and the brushes will resume operation. If it occurs repeatedly, check to see if there are any objects that prevent the brushes from spinning freely or if the type of brushes are suited for the type of floor.

#### **BATTERY CHARGING INDICATOR**

The green LED light indicates that the battery is charged.

When the red light comes on after about 20 seconds, the brush motors will stop running. Go to the charging zone and charge the battery.

Warning: The indicator is configured for acid-lead batteries.

To avoid damaging the batteries, make sure to change the settings when installing other types of batteries (GEL, AGM, etc).

In case different batteries are fitted (GEL, AGM, etc.) the setting must be changed to avoid damaging the batteries. (SEE PAGE 15)

HIGH/LOW SPEED BOTTON

Pushing the hare side, there is a normal speed Pushing the turtle side, the forward and reverse speed is reduced of a 50%







10

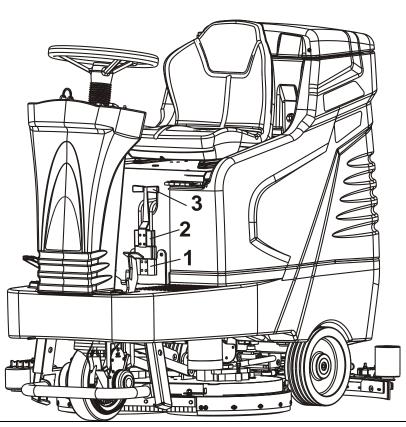






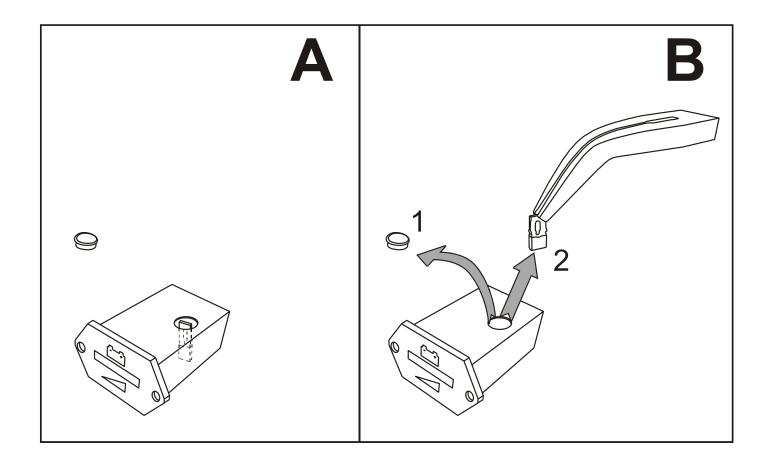






To stop the machine in case of an emergency and lock all functions, unplug the mobile connector (pos. 2) from the fixed connector (pos. 1) by pulling the handle upwards (pos. 3). To resume the machine's normal operation, plug the mobile connector (pos. 2) into the fixed connector (pos. 1) and push the handle (pos. 3) downwards until it is released.

## SETTING THE CHARGE INDICATOR ACCORDING TO THE BATTERY TYPE



With the jumper inserted, the charge indicator is set for lead acid batteries (FIG.A).

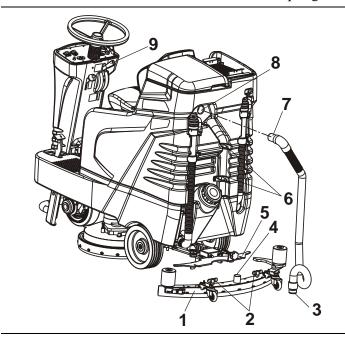
Without the jumper, the charge indicator is set for gel/agm batteries (FIG.B).

If the indicator is set for gel/agm batteries and you want to install lead acid batteries, please contact EUREKA for the jumper.



## INSTALLING THE SQUEEGEE

Follow the instructions below to assemble the squeegee:

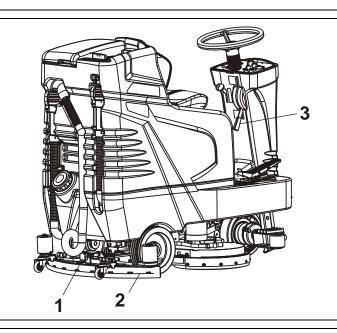


 Park the machine in a levelled area, turn it off and remove the keys;



- Lift the squeegee support with the provided lever (pos. 9);
- Place the squeegee (pos. 1) in the support (pos. 5) and centre the knobs (pos. 2) into the slits of the support (pos. 5);
- Once it is placed correctly, fix the knobs (pos. 2);
- Place the squeegee pipe from the curved end (pos. 7) into the hole provided in the tank (pos. 8) and push it thoroughly until it fits into place;
- Mount the other end of the pipe, the rolled end (pos. 3), into the squeegee sleeve (pos. 4);
- Place the pipe into the provided locking springs (pos. 6).

## ADJUSTING THE SQUEEGEE



• **Adjust the squeegee inclination** using the knob (pos.

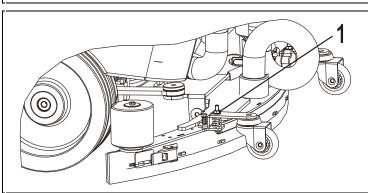
The knob adjusts the squeegee so as to have a constant pressure throughout the entire length of the blade (pos. 2).

If there is too much pressure on the external tips and little pressure on the central zone, turn the knob anti-clockwise.

If there is less pressure on the tips and too much pressure on the central zone, turn the knob clockwise.

To make the adjustments, lower the squeegee using the lever (pos. 3), turn on the vacuum and drive slowly. Monitor the distribution of the pressure on the blade and if necessary correct the inclination as described above.

## ADJUSTING THE SQUEEGEE WHEELS



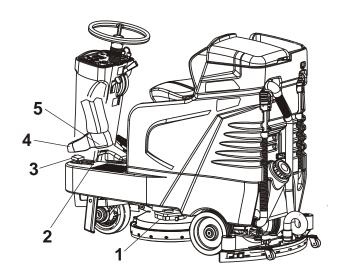
• **Pressure adjustment,** using the nut for the wheels' adjustment (pos.1)

This allows for optimal pressure on the blade (position 2 previous picture) which can be adjusted for each type of floor and for each type of blade.

For rough floors or uneven floors, increase the pressure by turning the knob (position 1) counter-clockwise. For smooth floors, lower the pressure by turning the knob clockwise.



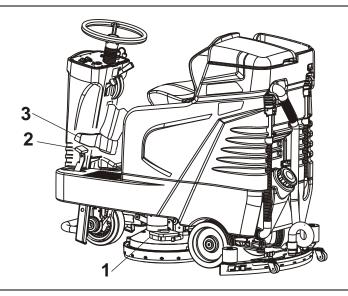
## MOVING THE BRUSH PLATE



Use the pedal (pos. 3) to move the brush plate (pos. 1).

Follow the instructions below to lower the brush plate:

• Use the heel of the foot (pos. 5) to push the release lever (pos. 2). Use the toes of the foot (pos. 4) to follow the pedal (pos. 3) until the brush plate (pos. 1) leans against the floor.



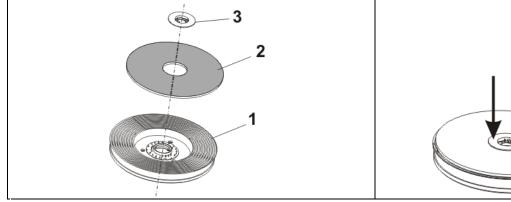
To raise the brush plate (pos. 1) use the foot (pos. 3) and push the pedal (pos. 2) until it is locked into place.

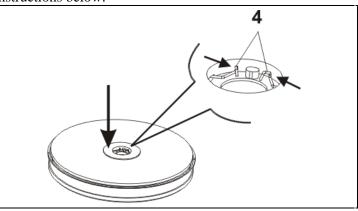


## INSTALLING THE ABRASIVE DISC INTO THE DISC PAD HOLDER

The machine can either work with brushes or with different types of abrasive discs mounted on the provided driving devices.

To mount the abrasive disc on the disc pad holder, follow the instructions below:

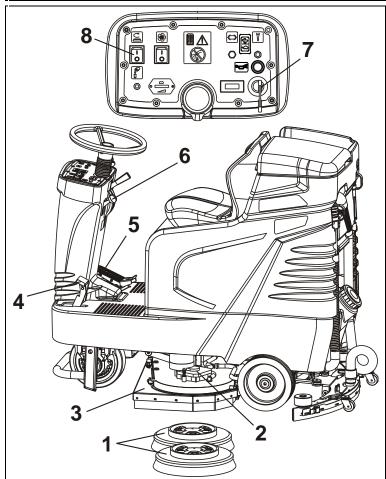




- Remove the disc lock (pos. 3) from the driving device (pos. 1) by pushing the 2 ends of the fixing spring (pos. 4) against each other;
- Position the abrasive disc (pos. 2) and centre it on the driving device (pos. 1);
- Place the disc lock (pos. 3) on the centre and apply force pushing it until the spring (pos. 4) locks into place. Use the palm of the hand to do so or a foot if the driving device is placed on the floor.



## INSTALLING BRUSHES AND ABRASIVE DISCS

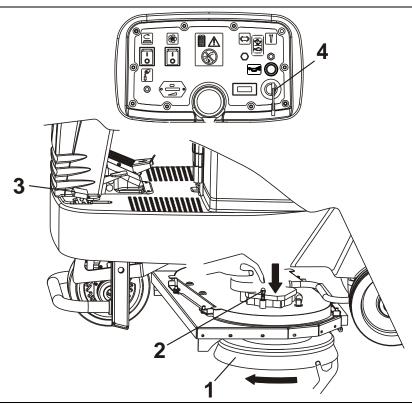


To **attach** the brushes or the driving devices with the abrasive discs, follow the instructions below:

- Turn the key (pos. 7) to position 0 to turn off the machine, making sure that the brush plate is raised;
- Position the brushes or disc pad holders (pos. 1) beneath the brush plate (pos. 2) using two hands to lift the splash guard (pos. 3);
- Lower the brush plate (pos. 2) using the pedal (pos. 4) following the instructions on how to move the brush plate;
- Turn the key (pos. 7) into position 1 and push the brush switch into position 8;
- Slightly push the drive pedal (pos. 5). The brush motors will start running and the machine will start to move slowly.
  - Go back and forth using the forward and reverse gear until the brushes are locked into place;
- While performing this operation, it is recommended to close the water using the lever (pos. 6) to avoid spills.



## REMOVING BRUSHES AND ABRASIVE DISCS



To remove the brushes or the driving devices with the abrasive discs, follow the instructions below:

- Turn the key (pos. 4) into position 0 to turn off the machine;
- Unplug the battery mobile connector from the fixed connector by pulling the handle upwards;
- Use the pedal (pos. 3) to raise the brush plate;
- Press the button (pos. 2) and use one hand to turn the brush (pos. 1) into the direction indicated by the arrow until the brush no longer spins freely.
  - At this point, pull towards the direction indicated by the arrow using force until the brush is detached;
- Repeat the same operation on the other brush following the opposite direction.

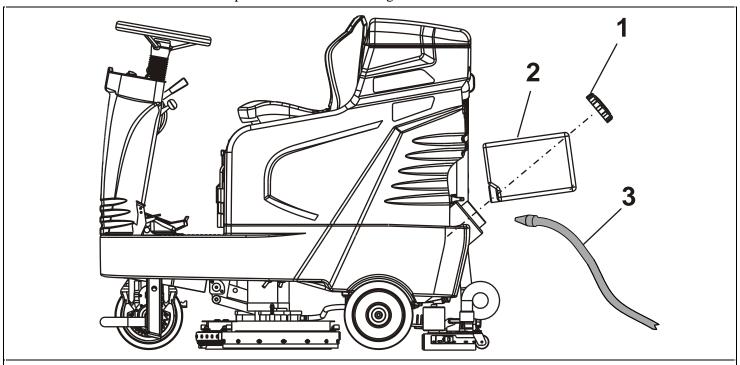






## FILLING THE DETERGENT SOLUTION TANK

The tank should be filled using clean water mixed with appropriate detergent solution suited for the type of floor and based on the condition of the floor. A product suitable for cutting down excess foam should also be used.



- Go to the rear part of the machine;
- Unscrew the cap (pos. 1);
- Pour the detergent directly from the canister (pos. 2) into the tank. Consult the package for information about the percentage of detergent to use, the mixing procedures and safety measures to keep in mind.

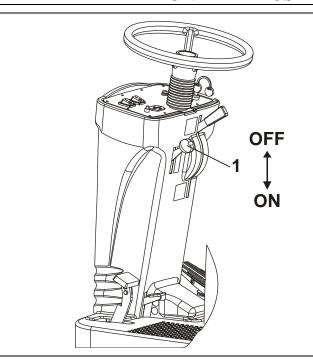
#### Use low-foaming liquid detergents or a suitable product to cut down foam.

• After pouring the detergent solution, use a rubber hose (pos. 3) connected to the water supply system to fill the t. The water used to fill the tank must not exceed 40°C.

### WARNING: DO NOT POUR FLAMMABLE LIQUIDS INTO THE TANK.

• Once the tank is full, screw the cap back on (pos. 1).

## ADJUSTING THE SOLUTION QUANTITY ON THE BRUSHES (WATER + DETERGENT)



The solution quantity on the brushes can be adjusted using the lever (pos. 1).

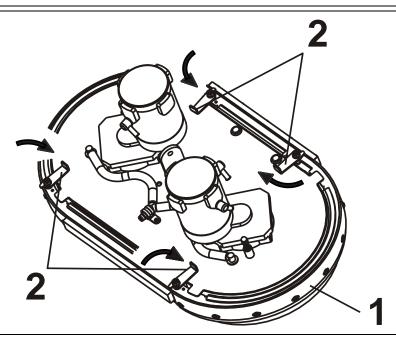
While in up position, the lever will shut off the flow of the solution completely.

Push down the lever gradually so that the valve can open and increase the flow of the solution progressively.

Adjust the flow according to the operating speed and the dirt conditions of the floor.

A solenoid valve keeps the solution from spilling out when the machine comes into a stop position.

### SPLASH GUARD LIFTING FOR PRE-WASHING



When using the machine to wash floors particularly filthy, it is recommended to pre-wash the floor, allowing the chemical product of the detergent solution to act more effectively to remove dirt.

Therefore, wash the floor without collecting the solution with the squeegee.

During this operation, it is recommended to lift the splash guard of the machine to allow an even distribution of the detergent product on the floor.

Go over the area again after several minutes in order to dry the floor, once the splash guard is lowered and the vacuum function is engaged.

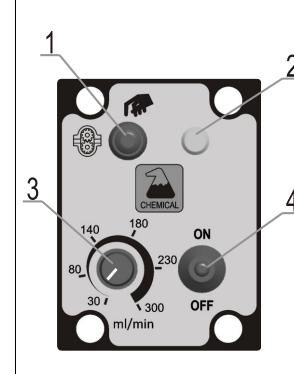
Follow the instructions below to lift the splash guard:

• Stop the machine in a levelled area, turn off the machine and remove the keys;



- Lower the brush plate following the procedure described above;
- Use one hand to lift the splash guard (pos. 1) upwards;
- Rotate the 4 locking levers into the direction indicated by the arrows. In this manner, the splash guard will remain lifted from the floor.
- Once the pre-wash operation is completed, release the levers (pos. 2) and allow the splash guard to descend (pos. 1).

## **DETERGENT DOSING SYSTEM (OPTIONAL)**



Fix the tank containing the detergent by strap pos.6 and put in the tank tube POS. 7.

To operate the detergent dosing pump turn ON the toggle switch pos.4. When the pump is on the light Pos.2 comes on green.

WARNING: THE PUMP DETERGENT DOSING PUMP WORKS ONLY WHEN THE BRUSHES ARE ACTIVE.

The amount of detergent fed into the solution is adjusted by potentiometer pos.3(The amount of detergent varies from 30 to 300 ml / min depending on the position of the potentiometer as indicated on the dashboard).

To turn off the pump set the switch pos.4 to OFF.

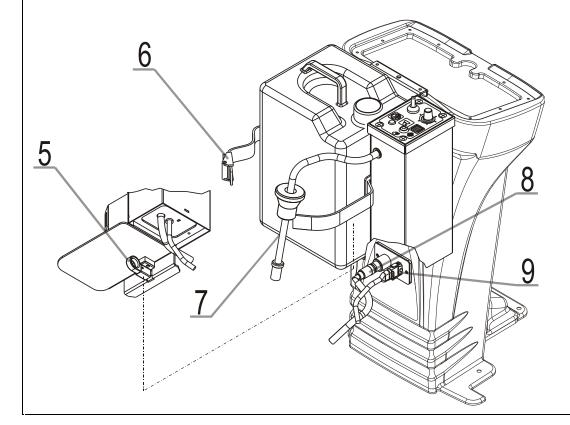
To bleed the circuit, turn the switch pos.4 ON, press the button Pos. 1 and use clean water.

To remove the complete system of detergent dosage off the machine:

- Push the quick release fitting pos.8 towards the machine and pull the tube to disengage;
- Disconnect the connector pos.9;
- Pull the hook positioned under the structure pos.5, lifting the group and remove it from the machine.

To reassemble the kit on the machine, align 3 pegs on the back of the group with the holes on the fixing plate, lower the group that will snap automatically to the machine.

Reconnect the hose and the electrical connector to the machine.



## **USING THE MACHINE**

Our scrubber-dryers must be operated by authorised staff who have been properly trained. Scrubber-dryers that do not operate properly must be taken out of service immediately.

### **CHECK BEFORE USE**

Make sure to check the following before using the machine:

- Make sure the battery connector is plugged-in;
- Make sure the key is inserted correctly;
- Check the battery charge level.
   The charge indicator located in the instrument panel displays the charging level of the batteries. Make sure to charge the batteries when the battery charging level is low.
- Make sure the brushes or discs are in good condition and mounted correctly;
- Make sure the splash guard mounted on the brush plate is in good condition;
- Check the integrity of the rubbers of the squeegee and ensure they are set properly.

#### **OPERATION**

• Turn the key to position 1;

WARNING: After turning off the machine by the key, wait until 3 -4 seconds before starting it again



• Lower the brush plate and push the brush switch to position 1.

The brushes will start spinning only when the machine starts moving forward;



• Lower the squeegee and push the vacuum switch to position 1.

The vacuum will start immediately.

The machine is also fitted with a float that shuts off the vacuum motor when the water level in the recovery tank is too high;



• Use the provided lever to set the desired solution quantity.

Before starting the washing operation, check the quantity of solution present in the tank using the gauge located in the rear part of the machine.

Fill the tank if the quantity is low;



The working speed can be selected by pressing the slow / fast button: choosing the hare side, the
machine works at normal speed; choosing the turtle side the forward and reverse speed is reduced
of a 50%;



- When starting the washing operation, make sure to lubricate the edge of the splash guard blades.

  As soon as the brush plate lowers with the detergent solution opened, slowly move the machine back and forth for 1 metre in order to get the splash guard rubber wet. This operation will protect the edge of the splash guard blades and increase their durability;
- To avoid damaging the floor, be very careful not to stop the machine over the same area while the brushes continue to spin;
- When the operator stops the machine, the brushes will stop spinning automatically 2 seconds after the drive pedal is released. The flow of the solution will shut off when closing the solenoid valve. When resuming the drive operation, the brushes will restart spinning and the solution will restart to flow automatically;
- If the squeegee leaves wet streaks on the floor during the washing operation, it means that there are pieces trapped beneath the rear rubber of the squeegee. Lift the squeegee and remove the trapped pieces. Use a cloth to wipe off the rear rubber if the pieces cannot be removed. In any case, it is always advisable to sweep the floors before washing;
- Before washing floors particularly filthy it is advisable to pre-wash the floors according to the instructions provided above:
- At the end of each washing operation, lift the brush plate and the brushes will stop spinning, shutting off the solenoid valve automatically every time the brush plate is lifted. Disengage the function by pushing the brush button to position 0.

After lifting the brush plate, proceed for several metres with the squeegee lowered to finish the drying operation. Lift the squeegee using the provided lever and wait for several seconds before turning off the vacuum using the switch, this will prevent water droplets from falling into the floor.

## **MAINTENANCE**

#### INTRODUCTION

SERVICING YOUR SCRUBBER-DRYER REGULARLY AND PERIODICALLY WILL ENSURE BETTER PERFORMANCE AND MORE DURABILITY.

THE FOLLOWING PAGES CONTAIN INFORMATION THAT WILL HELP YOU PLAN THE MAINTENANCE AND CARE FOR THE MACHINE NEEDS.

#### WARNING

DO NOT PERFORM ANY MAINTENANCE ON THE MACHINE OR ANY OF ITS COMPONENTS WITHOUT TURNING OFF THE MACHINE AND UNPLUGGING THE BATTERY CONNECTOR.

#### WARNING

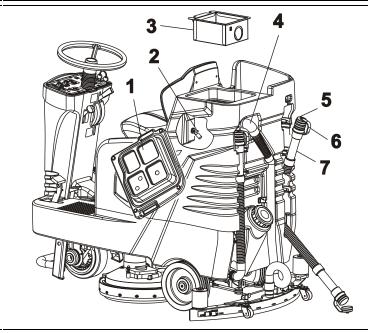
DO NOT TAMPER WITH ANY SAFETY DEVICE.

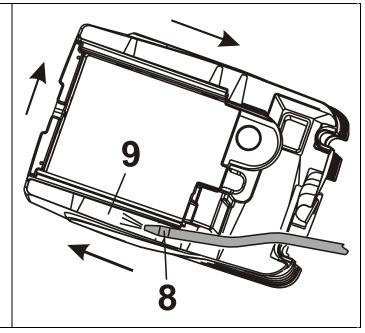
THESE DEVICES CAN ONLY BE REMOVED WHEN PERFORMING MAINTENANCE BY AN AUTHORISED ASSISTANCE CENTRE (AAC).





## DRAINING AND CLEANING THE RECOVERY TANK





The recovery tank must be drained and cleaned after each washing operation. Follow the instructions below to wash and drain the tank:

- Lift the brush plate and turn off the switch on the control panel;
- Lift the squeegee and turn off the vacuum function after 10 seconds, using the switch on the control panel;

- Go to the provided area to drain the tank;
- Turn off the machine and remove the key;
- Remove the cover (pos. 1) and hang it next to the tank;
- Remove the dirt collection box (pos. 3) by lifting it first from the front part to remove it from the tank. Empty the box into the provided waste container.
  - Wash the box with water and remove any pieces trapped in the mesh;
- Remove the drain pipe from the dirty water tank (pos. 6) and while keeping the pipe vertically (pos. 5) turn the cap counterclockwise to unscrew it. Part of the pipe is flexible (pos. 7), allowing it to be squeezed to limit the water flow. Once it is open, place the pipe on the ground;
- After draining the tank, make sure to wash the inside thoroughly using water. Fit the water pipe (pos. 8) into the left side of the tank (pos. 9) and run abundant water to wash the front part and right side;
- Clean the level sensor (pos. 2) very carefully. Do not apply water jet directly onto the sensor as this could damage it. If necessary, clean it using a piece of cloth and remove any deposits (metal residue) that could prevent the float from closing correctly;
- Wash the squeegee vacuum pipe regularly (pos. 4) to prevent encrustation inside the pipe.



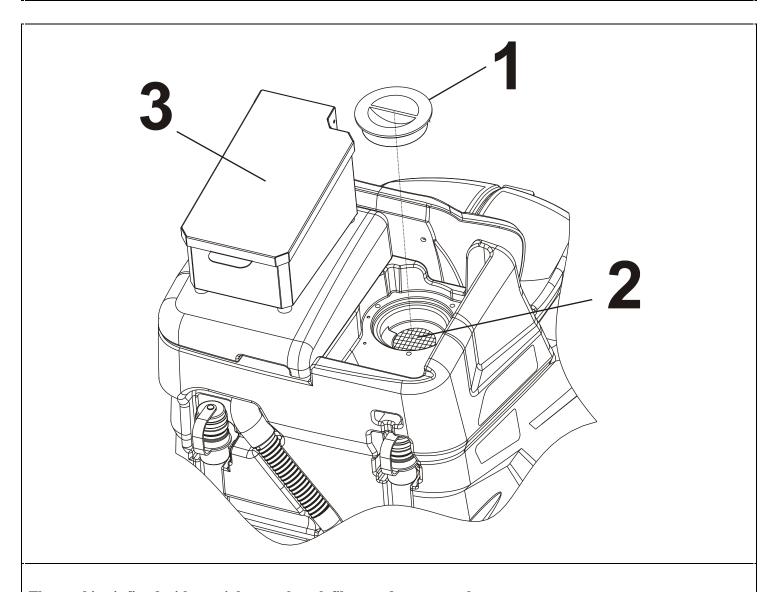








## CLEANING THE VACUUM FILTER



The machine is fitted with a stainless-steel mesh filter used to protect the vacuum motor.

Weekly, or even daily for certain spaces, we suggest to check if filter is clean and if there is material that can block the aspiration

Follow the instructions below to clean the filter:

• Stop the machine in a flat area;

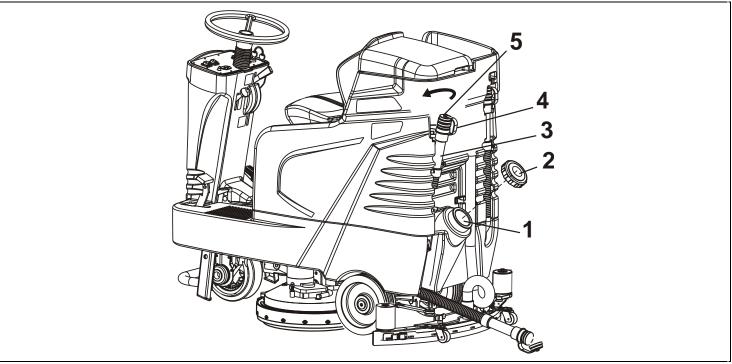


- Turn off all the functions and remove the key;
- Move the container of the battery charger pos. 3, if present, above the cover of the recovery tank;
- Unscrew and remove the cap (pos. 1);
- Clean the screen without removing it (pos. 2);
- Put the cap (pos. 1) back on and make sure to tighten it correctly. If the cap is not tightened properly, this may cause poor vacuum performance;
- Place again the container of the battery charger.





## DRAINING AND CLEANING THE SOLUTION TANK



After completing the washing operation, in order to drain any leftover water from the solution tank and clean the tank, proceed as follows:







• Lift the squeegee and turn off the switch on the control panel after 10 seconds;



- Go to the provided area to drain the tank;
- Turn off the machine and remove the key;



- Remove the drain pipe (pos. 4) from the clean water tank and while keeping the pipe vertically, remove the cap (pos. 5) by turning it counter clockwise as indicated by the arrow. Part of the pipe is flexible (pos. 3), allowing it to be squeezed to limit the water flow. Once the pipe is open, place it on the ground slowly;
- Remove the filling cap (pos. 2) and wash the tank using a rubber hose. Try to direct the water flow towards the front part of the machine so as to clean it thoroughly;
- Once the washing operation is completed, close the cap (pos. 2) and put the drain pipe (pos. 4) back with the cap (pos. 5) screwed into place.



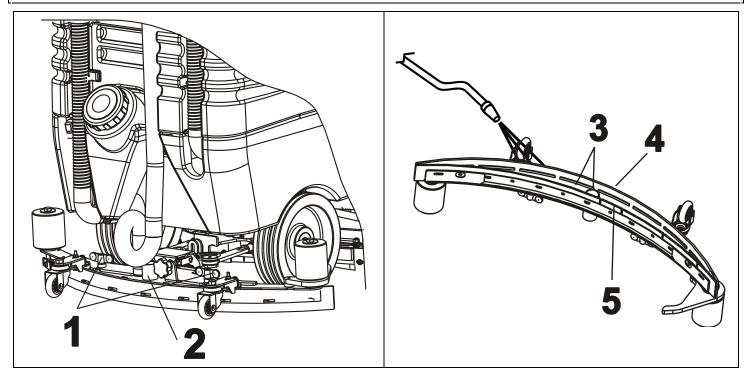
### CHECKING BRUSHES OR ABRASIVE DISCS

After using the machine, remove the brushes or discs following the instructions described above.

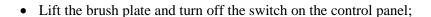
- Check the integrity of the brushes and replace them if worn (the length of the lower bristle should be 10 millimetres);
- Check the integrity of the abrasive discs and replace them if worn.



## **CLEANING THE SQUEEGEE**



Once the washing operation is completed, clean the squeegee and check the integrity of the blades. Proceed as follows:









• Lift the squeegee using the provided lever and turn off the switch on the control panel after 10 seconds;



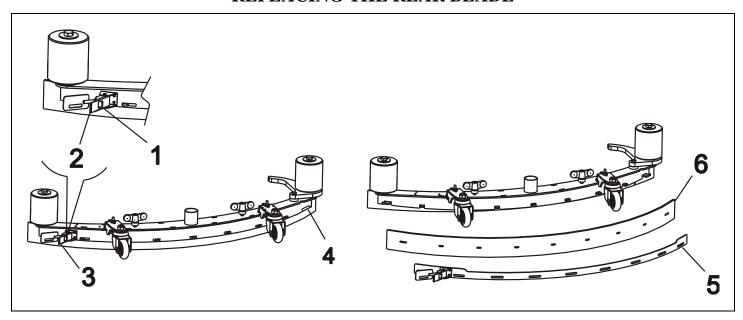
- Stop the machine in a levelled area;
- Turn the key to position 0;
- Unscrew both fixing knobs (pos. 1) and remove the squeegee vacuum pipe (pos. 2);
- Remove the squeegee; lay it on the ground facing up (as shown in the figure). Use water to wash and clean the lower part and the mouth of the squeegee (pos. 3), removing any pieces or encrustations for better vacuum performance;
- Use a piece of cloth to wipe off the rear drying blade (pos. 4) and the front drying blade (pos. 5);
- Make sure the blades are in good condition and if necessary rotate them in order to have a new edge in contact with the floor.



## REPLACING SQUEEGEE BLADES

The squeegee is fitted with two drying blades (a rear and a front blade) as specified in the previous paragraph. Each blade has 4 edges that can be used and rotated 4 times before being replaced, unless one of the edges is torn. For better drying performance, make sure the edge of the rear blade in contact with the floor is not worn out. If the blade is worn out, rotate it or replace it.

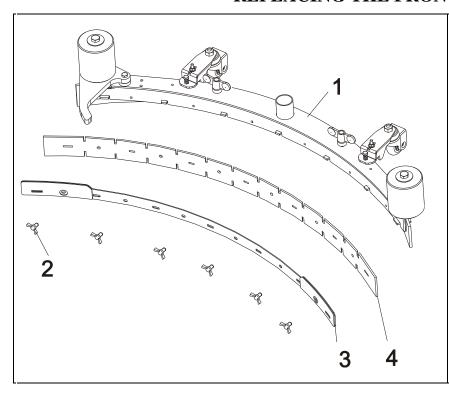
### REPLACING THE REAR BLADE



Follow the instructions below to rotate or replace the **rear blade**:

- Remove the squeegee from the machine;
- Remove the blade locking plate (pos. 5) by unlocking the retainer (pos. 3). This retainer is fitted with a safety device that keeps it from opening involuntarily. To release the retainer push the small lever (pos. 1) towards the outer part of the squeegee and pull the lever (pos. 2) towards the rear part of the squeegee.
- At this point, remove the blade locking plate (pos. 5) from the other end of the squeegee (pos. 4).
- Remove the blade (pos. 6).
- Rotate the blade and mount it back so that a new edge is on the drying side.
- Lock the locking plate (pos. 4).
- Hook the retainer (pos. 3) and lock it into place.
- By remounting the blade (6) please pay attention that the blade lays on the floor regularly and uniform in its entire length.

## REPLACING THE FRONT BLADE



Follow the instructions below to replace the **front blade**:

- Remove the squeegee (pos. 1) from the machine:
- Remove the wing screws (pos. 2);
- Remove the blade locking plate (pos. 3);
- Remove the blade (pos. 4);
- If the external edge is in good condition, rotate the blade and mount it back so that a new edge is on the drying side; otherwise replace it with a new one;
- Put the blade locking plate back into place (pos. 3);
- Put the wing screws (pos. 2) back into place and check that the blade (pos 4) is regular and make sure not to tighten the screws excessively, causing the rubber blade to deform (swell).



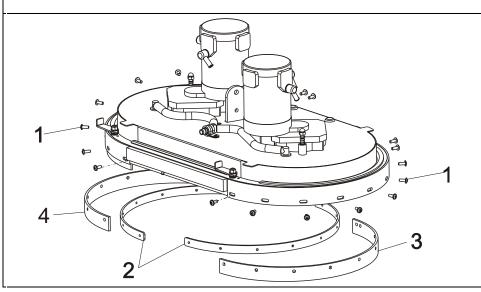
### REPLACING THE SPLASH GUARD BLADES

Follow the instructions below to replace the side blades of the splash guard:

• Lift the brush plate and turn off the switch on the control panel;





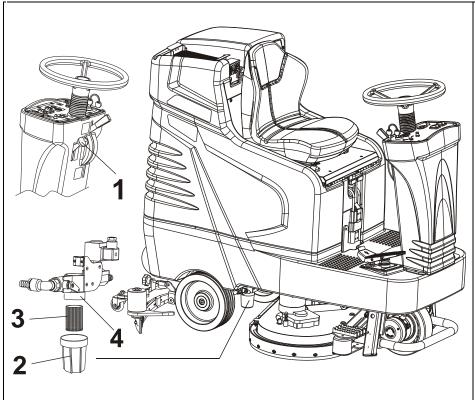


#### REPLACING THE SIDE BLADES

- Use a 4mm hex wrench (pos. 1) to remove the screws;
- Remove the internal blade locking plate (pos. 2);
- Remove the blade pos. 3 or pos. 4 with a new one;
- Put the rubber and the internal plate back into place using the screws (pos. 1). Make sure that the rubber is equally distributed throughout its entire length.



## CLEANING THE DETERGENT SOLUTION FILTER



The machine is fitted with a filter on the duct coming from the detergent solution tank.

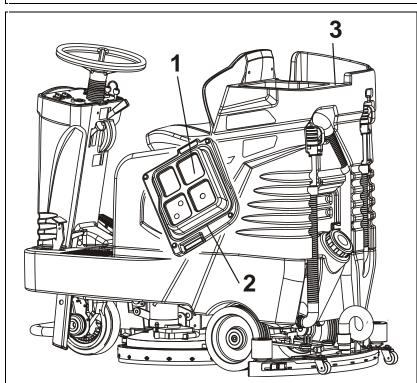
In theory, the solution in the tank should be free of impurities as the buckets or containers used to fill the solution must to be clean. Follow the instructions below to clean the filter:

Stop the machine in a levelled area, turn off the machine and remove the key;

- Close the valve using the lever (pos. 1).
- Use two hands to remove the clear cup (pos. 2);
- Remove the protective screen (pos. 3) and wash the cup and the screen with water:
- Put the cup (pos. 2) and the protective screen (pos. 3) on the fixed part of the filter (pos. 4), making sure that the protective screen is fitted correctly into its housing on the cup and in the support;
- Open the valve using the lever (pos. 1).



## CHECKING THE GASKET ON THE COVER



The gasket on the cover of the recovery tank seals the tank properly, providing a better vacuum performance on the squeegee.

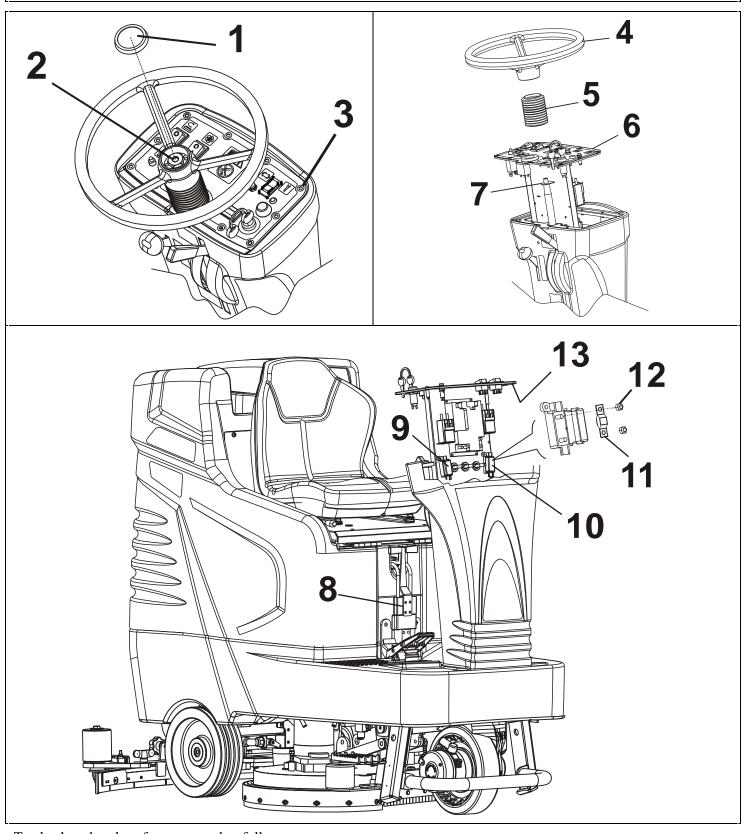
For this reason, it is very important to keep the gasket intact in order for the machine to work properly.

Follow the instructions below to clean and check the gasket:

- Open the cover (pos. 1);
- Use a piece of cloth to wipe off the gasket (pos.
  2). Make sure it is not cut or damaged;
- If the gasket is damaged, remove it from its housing on the cover and mount a new gasket;
- Clean the area of the tank where the gasket rests (pos. 3) when the cover is closed.



## CHECKING OR REPLACING FUSES



To check and replace fuses proceed as follows:

- Stop the machine in a levelled area and turn the key to position 0;
- Unplug the mobile connector (pos. 8);
- Remove the cap from the hand-wheel (pos. 1);
- The hand-wheel (pos. 4) is fitted with a device designed for quick removal.

  Use a 27mm wrench to unscrew the nut (pos. 2) until the hand-wheel is removed from its housing on the shaft;
- Remove the bellows (pos. 5);



- Use a 3mm Allen key to remove the 10 fixing screws (pos. 3) of the control panel;
- Remove the control panel (pos. 6), lift it and attach it to the shaft of the wheel using the provided bracket (pos. 7), ensuring not to jerk as this could damage the electrical system;
- From this position, the operator has access to all the components of the electrical system (remote switches, drive control board, control panel components, fuses, etc.);
- Fuse holder (pos. 10): 50A **DRIVE SYSTEM PROTECTION** fuse;

## TO REPLACE IT PROCEED AS FOLLOWS:

- Open the fuse holder cover (pos. 10);
- Unscrew the 2 nuts (pos. 12) that hold the fuse;
- Replace the **50A fuse** (pos. 11) with a fuse of equal amperage and with the same characteristics;
- Put the nuts back into place and close the cover of the fuse holder.
- Fuse holder (pos. 9): 30A **VACUUM MOTOR PROTECTION** fuse;

To replace to carbon brushes, follow the instructions above;

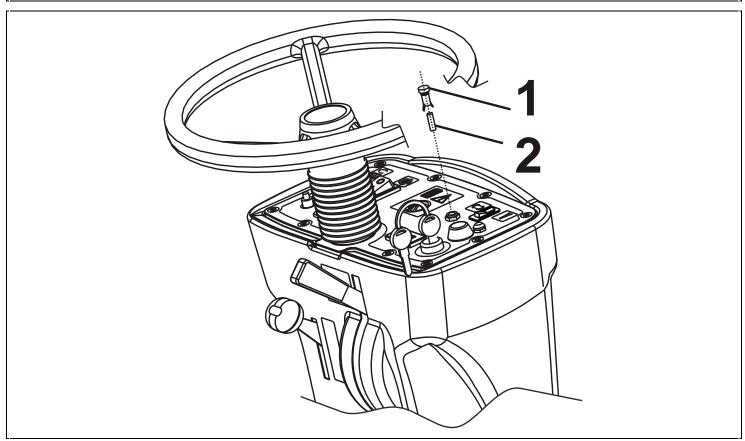
- Put the control panel back inside the plastic end piece, ensuring not to jerk it as this could damage the electrical system;
- Put the screws (pos. 3) back into place and tighten them using the provided key so as to given good pressure on the gasket located beneath the panel.

After checking or replacing the fuses, put everything back into place and resume the operation.

To mount the hand-wheel, align the key on the shaft with the housing located on the hand-wheel and screw the nut (pos. 2).



## CHECKING OR REPLACING FUSES IN THE INSTRUMENT PANEL

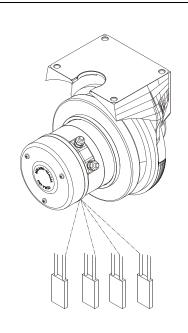


One 5A glass fuse used to protect the control panel instruments is mounted in the control panel. Follow the instructions below to check or replace the fuses:

- Unplug the battery connector;
- Do a ¼ turn left on the cover of the fuse holder (pos. 1) and remove it;
- The 5A glass fuse will also come out along with the cover;
- Check the fuse and if necessary replace it with one of equal amperage and with the same characteristics;
- Put the fuse and the cover in the fixed part of the fuse holder on the control panel, push and screw;
- Plug the battery connector back on.



## CHECKING TO BE MADE EVERY 400 HOURS ON THE DRIVE WHEEL

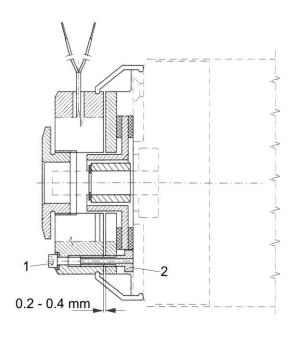


#### DRIVE WHEEL

Check the motor carbon brushes and if necessary replace them when their length reaches 7mm.

Length of new motor brush: 20mm.

Motor brush code: 640291. 4 X MOTOR.



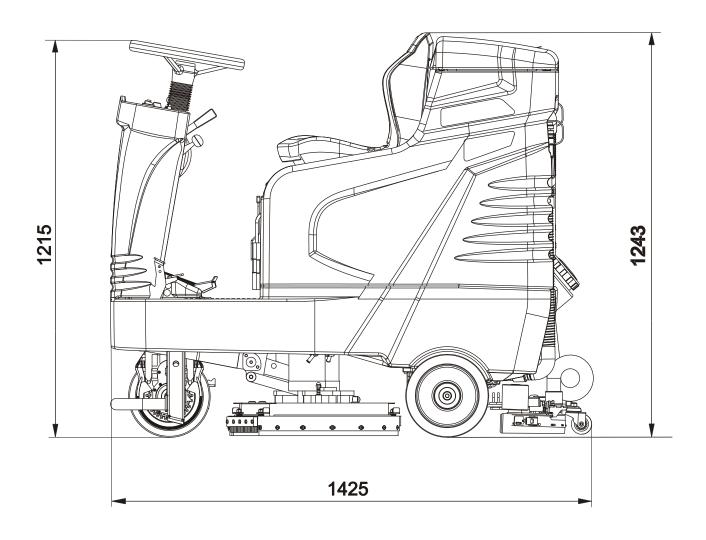
### ELECTRO BRAKE

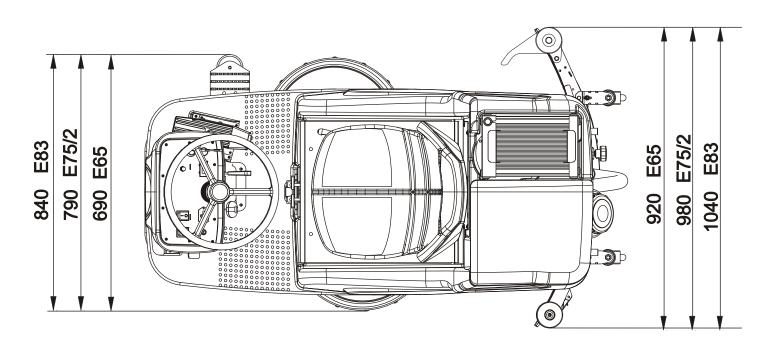
- Check the correct functioning and that the following values are correct
  - absorption 0.9 1.1 A
  - ohmic resistance  $22 25 \Omega$
- Check the play of the brake disc to be within: 0.2 0.4 mm; in case, adjust it For the adjustment of the play:
  - Loosen the screws pos. 1
  - Adjust the bushings (by screwing / unscrewing them) pos. 2 so as to get the play indicated.
  - Lock the screws pos. 1.

Current consumption of the traction motor: 12 A/h with lifted tyre from the floor.

Current consumption of the traction wheel: 18 A/h running on the floor. The 18 A/h has been obtained with two .6mm ppl brushes and machine running at the maximum speed, full tank (87 l). Flat and smooth floor (no slopes), men on board and 4 x 6V 180Ah C5 batteries.

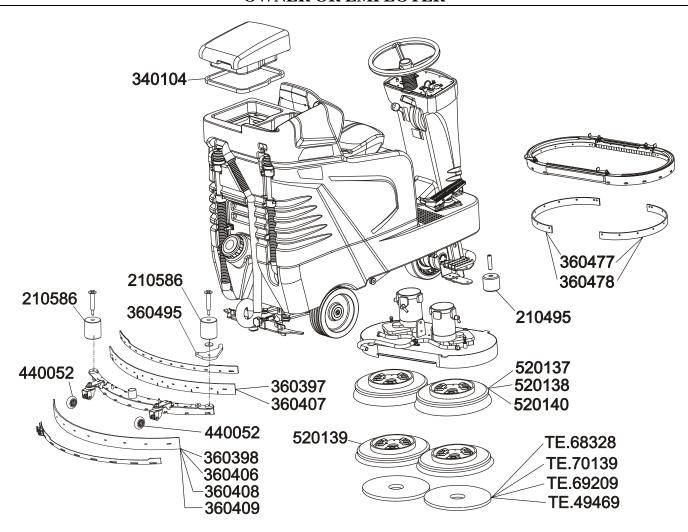
## DIMENSIONAL TECHNICAL DRAWINGS





## **E65**

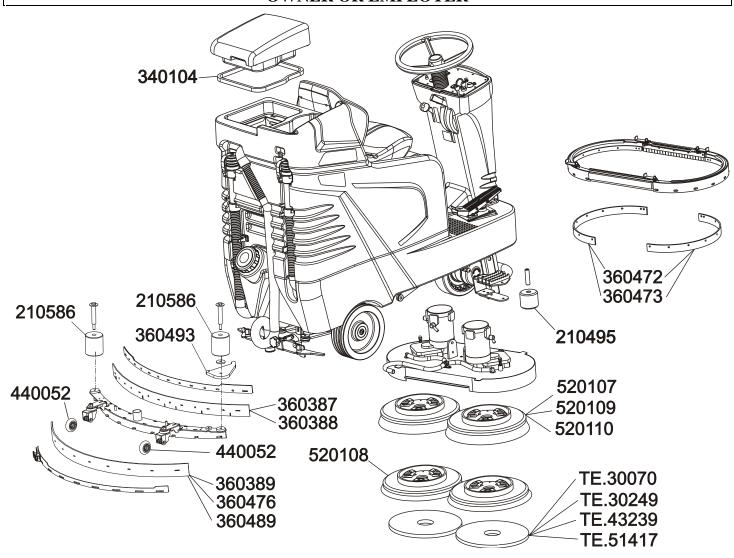
# SPARE PARTS RECOMMENDED FOR THE ORDINARY MAINTENANCE TO BE CONDUCTED BY QUALIFIED OPERATORS TRAINED ACCORDINGLY BY THE OWNER OR EMPLOYER



- CODE 210495: FRONT BUMPER ROLLER
- CODE 210586: BUMPER ROLLER
- CODE 340104: COVER GASKET 1.12 METRES
- CODE 360397: SQUEEGEE FRONT RUBBER IN LINATEX 4mm (STANDARD)
- CODE 360398: SQUEEGEE REAR RUBBER IN LINATEX 4.7 mm (STANDARD)
- CODE 360406: SQUEEGEE REAR RUBBER IN LINATEX 4 mm (OPTIONAL)
- CODE 360407: SQUEEGEE FRONT RUBBER IN PRIMOTANO 4 mm -(OPTIONAL)
- CODE 360408: SQUEEGEE REAR RUBBER IN PRIMOTANO 4 mm (OPTIONAL)
- CODE 360409: SQUEEGEE REAR RUBBER IN PRIMOTANO 4.7 mm (OPTIONAL)
- CODE 360477: SPLASH GUARD RUBBER IN LINATEX 4.7 mm (2 PER MACHINE-STANDARD)
- CODE 360478: SPLASH GUARD RUBBER IN PRIMOTANO 4.7 mm (2 PER MACHINE-OPTIONAL)
- CODE 360495: BUMPER
- CODE 440052: SOUEEGEE REAR WHEEL
- CODE 520137: ABRASIVE NYLON BRUSH (2 PER MACHINE)
- CODE 520138: Ø 0.9 mm PPL BRUSH (2 PER MACHINE)
- CODE 520139: PAD HOLDER (2 PER MACHINE)
- CODE 520140: Ø 0.6 mm PPL BRUSH (2 PER MACHINE)
- CODE TE.68328: 13" 381mm WHITE ABRASIVE PAD
- CODE TE.70139: 13" 330mm RED ABRASIVE PAD
- CODE TE.69206: 13" 330mm BLUE ABRASIVE PAD
- CODE TE.49469: 13" 330mm BLACK ABRASIVE PAD

## E75/2

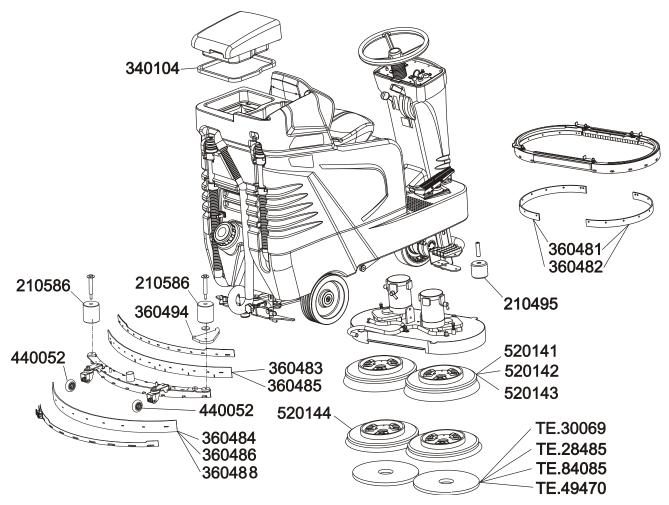
# SPARE PARTS RECOMMENDED FOR THE ORDINARY MAINTENANCE TO BE CONDUCTED BY QUALIFIED OPERATORS TRAINED ACCORDINGLY BY THE OWNER OR EMPLOYER



- CODE 210495: FRONT BUMPER ROLLER
- CODE 210586: BUMPER ROLLER
- CODE 340104: COVER GASKET 1.12 METRES
- CODE 360387: SQUEEGEE FRONT RUBBER IN LINATEX 4 mm (STANDARD)
- CODE 360388: SQUEEGEE FRONT RUBBER IN PRIMOTANO 4 mm (OPTIONAL)
- CODE 360389: SQUEEGEE REAR RUBBER IN PRIMOTANO 4.7 mm (OPTIONAL)
- CODE 360472: SPLASH GUARD RUBBER IN LINATEX 4.7 mm (2 PER MACHINE STANDARD)
- CODE 360473: SPLASH GUARD RUBBER IN PRIMOTANO 4.7 mm (2 PER MACHINE OPTIONAL)
- CODE 360476: SQUEEGEE REAR RUBBER IN LINATEX 4.7 mm (STANDARD)
- CODE 360489: SQUEEGEE REAR RUBBER IN PRIMOTANO 4 mm (OPTIONAL)
- CODE 360493: BUMPER
- CODE 440052: SQUEEGEE REAR WHEEL
- CODE 520107: Ø 0.6 mm PPL BRUSH (2 PER MACHINE)
- CODE 520108: PAD HOLDER (2 PER MACHINE)
- CODE 520109: ABRASIVE NYLON BRUSH (2 PER MACHINE)
- CODE 520110: Ø 0.9 mm PPL BRUSH (2 PER MACHINE)
- CODE TE.30070: 15" 381mm WHITE ABRASIVE PAD
- CODE TE.30249: 15" 381mm RED ABRASIVE PAD
- CODE TE.43239: 15" 381mm BLUE ABRASIVE PAD
- CODE TE.51417: 15" 381mm BLACK ABRASIVE PAD

## E83

# SPARE PARTS RECOMMENDED FOR THE ORDINARY MAINTENANCE TO BE CONDUCTED BY QUALIFIED OPERATORS TRAINED ACCORDINGLY BY THE OWNER OR EMPLOYER



- CODE 210495: FRONT BUMPER ROLLER
- CODE 210586: BUMPER ROLLER
- CODE 340104: COVER GASKET 1.12 METRES
- CODE 360481: SPLASH GUARD RUBBER IN PRIMOTANO 4.7 mm ( 2 PER MACHINE-OPTIONAL)
- CODE 360482: SPLASH GUARD RUBBER IN LINATEX 4.7 mm (2 PER MACHINE-STANDARD)
- CODE 360483: SQUEEGEE FRONT RUBBER IN PRIMOTANO 4 mm -(OPTIONAL)
- CODE 360484: SQUEEGEE REAR RUBBER IN PRIMOTANO 4.7 mm (OPTIONAL)
- CODE 360485: SQUEEGEE FRONT RUBBER IN LINATEX 4mm (STANDARD)
- CODE 360486: SQUEEGEE REAR RUBBER IN LINATEX 4.7 mm (STANDARD)
- CODE 360488: SQUEEGEE REAR RUBBER IN PRIMOTANO 4 mm (OPTIONAL)
- CODE 360494: BUMPER
- CODE 440052: SOUEEGEE REAR WHEEL
- CODE 520141: Ø 0.6 mm PPL BRUSH (2 PER MACHINE)
- CODE 520142: ABRASIVE NYLON BRUSH (2 PER MACHINE)
- CODE 520143: Ø 0.9 mm PPL BRUSH (2 PER MACHINE)
- CODE 520144: PAD HOLDER (2 PER MACHINE)
- CODE TE.30069: 16" 406mm WHITE ABRASIVE PAD
- CODE TE.28485: 16" 406mm RED ABRASIVE PAD
- CODE TE.84085: 16" 406mm BLUE ABRASIVE PAD
- CODE TE.49470: 16" 406mm BLACK ABRASIVE PAD

## **SERVICING**

# For further informations regarding the servicing, consult the pages of the manual related to maintenance

10	SERVICING AND MAINTENANCE FOR SCHEDULED
1	SERVICING OF E65 - E75/2 - E83 - M650 - M750 - M83

AFTER 100 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS			
Check the batteries fl Check the cover gask Check the vacuum m Check the brake Check, and if necessa Check the brushes an Check the brushes an Check the adjusting/o Check the detergent second check the pump, the Check that the vacuum not broken or clogged Check the actuators of detected by the control Lubricate the squeeged Test the machine in a	duid level tet tet tet tet tet tet tet tet tet t	e lades le pump) ping from the purainpipes of the	e solution an	•				
THE SCHEDULED SE				DISTRIBUT	OR'S STAMP			
NAME:  SURNAME:  SIGNATURE:								
	NOTE:							
		•						

2° SERVICING AND MAINTENANCE FOR SCHEDULED SERVICING OF E65 - E75/2 - E83 - M650 - M750 - M830

AFTER 200 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
Check the batteries fl Check the cover gask Check the vacuum me Check the brake Check, and if necessa Check, and if necessa Check, and if necessa Check, and if necessa Check the adjusting/o Check the detergent se Check the pump, the Check that the vacuum broken or clogged Check the actuators of detected by the control Lubricate the squeeged Test the machine in a	uid level et otor filter  ary replace, the fuses d the components of the ary rotate or replace, the closing detergent solutio colution filter (located ju solenoid valve and the f m pipe on the squeegee of the squeegee and the b col board) ee pivot pin	e brush plate squeegee bl in tap ist before the litting outgoi and the drai brush plate (a	ades e pump) ng from the punpipes of the sanyway if actu	olution ad 1	·
NAME:			_	DISTRIBO	TOR'S STAMP
SURNAME:			_		
SIGNATURE:			_		
	1	NOTE:			

3° SERVICING AND MAINTENANCE FOR SCHEDULED SERVICING OF E65 - E75/2 - E83 - M650 - M750 - M830

AFTER 300 HOURS	DATE	DAT	MONTH	IEAK	WORKING HOURS
☐ Check the batteries fl☐ Check the cover gask☐ Check the vacuum m☐ Check the brake☐ Check, and if necessa☐ Check the brushes an☐ Check the brushes an☐ Check the adjusting/c☐ Check the detergent s☐ Check the pump, the☐ Check that the vacuum not broken or clogged☐ Check the actuators of detected by the contr☐ Lubricate the squeege☐ Test the machine in a	ne solution an	•			
THE SCHEDULED SE  NAME:  SURNAME:				DITRIBUT	OR'S STAMP
SIGNATURE:					
		NOTE:			

**4**°

### SERVICING AND MAINTENANCE FOR SCHEDULED MAINTENANCE OF E65 - E75/2 - E83 - M650 - M750 - M830

FTER 400 HOURS DATE		DAY	MONTH	YEAR	WORKING HOURS		
Check that the batteries fl Check the cover gask Check the vacuum m Check the brake Check, and if necessa Check, and if necessa Check, and if necessa Check the brushes an Check the adjusting/o Check the detergent s Check the pump, the Check that the vacuum not broken or clogger Check the actuators of detected by the control Lubricate the squeeger Test the machine in a	luid level tet totor filter  ary replace, the fuses ad the components of the ary rotate or replace, the closing detergent solution solution filter (located j solenoid valve and the am pipe on the squeege d of the squeegee and the ol board) ee pivot pin	ne brush plate te squeegee bl tion tap just before the titting outgoi tee and the dra te brush plate (	ades e pump) ng from the po ninpipes of the	solution an	-		
THE SCHEDULED SE  NAME:			:	DISTRIBUT	ГOR'S STAMP		
SURNAME:			_				
SIGNATURE:							
		NOTE:					

# 5° SERVICING AND MAINTENANCE FOR SCHEDULED SERVICING OF E65 - E75/2 - E83 - M650 - M750 - M830

DATE	DAY	MONTH	YEAR	WORKING HOURS

### MOTOR CARBON BRUSHES CHECK

CHECK AND REMOVE THE MOTOR CARBON BRUSHES ONE AT A TIME SO AS NOT TO INVERT THEM. THE MOTOR CARBON BRUSHES SETTLE AND WEAR DIFFERENTLY THE ONE FROM THE OTHER, CONSEQUENTLY IF THESE ARE INSPECTED AND PUT BACK ON AGAIN BECAUSE THEY ARE NOT FULLY WORN, THEY MUST BE REFITTED IN THE SAME POSITION.

, ,	,
	VACUUM MOTOR Check the carbon brushes (2 in all) and replace them if they are shorter than 6 mm.
	<b>BRUSHES MOTOR</b> Check the carbon brushes (4 for each motor) and replace them if they are shorter than 4 mm.
	MOTORWHEEL Check the carbon brushes (4 in all) and replace them if they are shorter than 7 mm. Check also the motor oil level in the motorwheel.
	MACHINE
	Check that the battery clamps are not loosen or oxidized Check the batteries fluid level Check the cover gasket Check the vacuum motor filter Check the brake
	Check, and if necessary replace, the fuses Check the brushes and the components of the brush plate Check, and if necessary rotate or replace, the squeegee blades Check the adjusting/closing detergent solution tap Check the detergent solution filter (located just before the pump) Check the pump, the solenoid valve and the fitting outgoing from the pump
	Check that the vacuum pipe on the squeegee and the drainpipes of the solution and recovery tanks are not broken or clogged  Proceed with the cleaning of the ECO system device and its components  Check the bearings of the wheels  Check the actuators of the squeegee and the brush plate (anyway if actuators have problems, they will be
	detected by the control board)  Lubricate the squeegee pivot pin  Test the machine in all its operating functions

THE SCHEDULED SERVICING WAS CARRIED OUT BY:	DISTRIBUTOR'S STAMP
NAME:	
SURNAME:	
SIGNATURE:	
NOTE:	

# SERVICING AND MAINTENANCE FOR SCHEDULED SERVICING OF E65 - E75/2 - E83 - M650 - M750 - M830

AFTER 600 HOURS AS 100 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
THE SCHEDULED SERVICING WAS	S CARRIED (	OUT BY:	DI	STRIBUTO	R'S STAMP
NAME:					
SURNAME:					
SIGNATURE:					
		,			1
AFTER 700 HOURS AS 200 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
THE SCHEDULED SERVICING WAS	S CARRIED (	OUT BY:	DI	STRIBUTO	R'S STAMP
NAME:					
SURNAME:					
SIGNATURE:					
				YEAR	WODKING HOURS
AFTER 800 HOURS AS 300 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
THE SCHEDULED SERVICING WAS	S CARRIED	OUT BY:	DI	STRIBUTO	R'S STAMP
NAME:					
SURNAME:					
SIGNATURE:					
AFTER 900 HOURS AS 400 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
THE SCHEDULE SERVING WAS O		IT DV.	DI DI	STRIBUTO	D'S STAMD
			<b>D1</b>	STRIBUTO	K 5 51AWII
NAME:					
SURNAME:					
SIGNATURE:					
AFTER 100 HOURS AS 500 HOURS	DATE	DAY	MONTH	YEAR	WORKING HOURS
THE SCHEDULE WAS CARR		7•	l ni	STRIBUTO	D'S STAMP
				STRIBUTO	K 5 51AMI
NAME:					
SURNAME:					
SIGNATURE:					
	N	OTE			

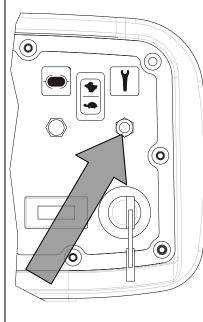
### TROUBLESHOOTING TABLE

WARNING! ANY MAINTENANCE SERVICE OR TEST, EXCEPT FOR THOSE DESCRIBED IN THE MANUAL, MUST BE PERFORMED EXCLUSIVELY BY AN AUTHORISED ASSISTANCE CENTRE (AAC)

## BEFORE ANY INTERVENTIONS CHECK THE CORRECT VOLTAGE OF THE BATTERY: 24V

DDODI EM	CALICE	SOLUTION
PROBLEM	CAUSE	
The battery does not charge	1. Faulty or worn elements	Replace the battery
The instruments on the panel do not	2. Low Battery	Recharge the battery
work when placing the key	3. Burnt fuse	Replace the fuse
	4. Battery connector unplugged	Plug the battery connector
	5. Faulty ignition key	Replace the key
	6. For machines with on-board battery charger:	Replace the battery charger
	Faulty internal remote switch	
	7. For machines with on-board battery charger:	Unplug the battery charger from the mains
	Machine charging	
The brush motor is not spinning	8. Low Battery	Recharge the battery
	9. Faulty electric motor remote switch	Replace the electric motor remote switch
	10. Faulty brush switch	Replace the brush switch
	11. Carbon contacts worn out	Replace the contacts
	12. 30A magnetothermic circuit breaker engaged	Reset the magnetothermic circuit breaker
	13. Faulty motor	Replace the motor
	14. Brush plate lifted	Lower the brush plate
	15. Faulty micro-switch on the brush plate	Replace the micro-switch
	16. Locked or damaged electrobrake	Check the correct functioning and the
		absorptions (absorption 0.9 – 1.1 A; resistance
		$22 - 25\Omega$ )
	17. Faulty traction board	Replace the traction board
The drive will not work	18. Low Battery	Recharge the battery
	19. Seat safety engaged	Sit down
	20. Key not inserted	Insert the key
	21. Faulty 50A drive system protection fuse	Replace the fuse
	22. Faulty drive wheel	Replace or repair the drive wheel
	23. Locked or damaged electrobrake	Check the correct functioning and the
		absorptions (absorption 0.9 – 1.1 A; resistance
		$22 - 25\Omega$ )
	24. Drive wheel carbon contacts worn out	Replace the contacts
	25. Fault electronic control	Replace the electronic control
	26. Fault pedal control	Replace or repair the pedal control

### TRACTION BOARD: FLASHING TROUBLESHOOTING:



	ΓΙΟΝ BOARD: FLASHING TROUBL	ESHOOTING:
	- OFF NO ERROR, NORMAL CONDITION	
	- 1 FLASH: forward gear microswitch	- Bring the drive control to zero position and
	engaged upon ignition	make sure that it resumes operation.
	- 2 FLASHES: reverse gear microswitch	
١	engaged upon ignition	- Check the microswitch on the drive control
1	- 3 FLASHES: interruption of potentiometer signal	Check the potentiometer cables
1	- 4 FLASHES: potentiometer not idle upon ignition	- Bring the drive control to zero position.
1		- Make sure that the control returns to zero
11		correctly.
		- Check the potentiometer on the drive control.
	- 5 FLASHES:	Stop the machine, wait for several minutes, start
	- Thermal protection	the machine, and check the power draw of the
		motor.
	<ul> <li>Locked or damaged electrobrake</li> </ul>	- Check the correct functioning and the
Ш		absorptions (absorption 0.9 – 1.1 A; resistance
П		22 - 25Ω)
	- 6 FLASHES:	- Make sure that the 50A fuse from the + battery
	- Faulty power fuse	works CORRECTLY upon ignition and that the
/		battery cables and motor cables are connected
		correctly.
	- Power stage damaged	- Replace the traction board
	- Locked or damaged electrobrake	- Check the correct functioning and the
		absorptions (absorption 0.9 – 1.1 A; resistance
		22 - 25Ω). See instructions.
	- 7 FLASHES: overcurrent	Cables from the battery to the traction board or
		from the traction board to the motor are loose,
		oxidised or plugged incorrectly.
		Check the cables.

PROBLEM	CAUSE	SOLUTION		
	- 8 FLASHES:	Make sure that the 50A fuse from the + battery		

	-fuse or internal relay damaged	works CORRECTLY upon ignition and that the battery cables and motor cables are connected correctly.  If the problem persists, replace the traction			
	- Locked or damaged electrobrake	board Check the correct functioning and the absorptions (absorption $0.9-1.1~\mathrm{A}$ ; resistance $22-25\Omega$ )			
	- 9 FLASHES: under voltage	Battery voltage less than 19V.			
	- 10 FLASHES: overvoltage	Battery voltage exceeds 45V.			
	<ul> <li>- 11 FLASHES:</li> <li>- Amperometric protection</li> <li>- Locked or damaged electrobrake</li> </ul>	<ul> <li>Operation above the maximum rated current.</li> <li>Check the correct functioning and the absorptions (absorption 0.9 – 1.1 A; resistance 22 - 25Ω)</li> </ul>			
	- 13 FLASHES: incorrect power supply	Attention! If 13 flashes appear, the operator should first ensure that at least 3-4 seconds have passed between turning off the machine (key in position 0) and turning on the machine (key in position 1). This is the time required for the traction electronic card to activate. Otherwise 13 flashes are generated. Check the cables.			
	- 14 FLASHES: data reading failed	Remove the key and put the service switch in O position If necessary, replace the traction board			
Little or no detergent solution flow on	27. Closed valve	Open the valve			
the brush	28. Faulty detergent solution solenoid valve	Replace the solenoid valve			
	29. Detergent solution filter clogged	Clean the filter			
	30. The solution duct going from the tank to the brush is clogged.	Make sure that there is no encrustation			
The vacuum motor does not work	31. Faulty vacuum motor switch	Replace the switch			
	32. Recovery tank full, floater engaged	Empty the tank			
	33. Faulty floater 34. Low Battery	Replace the floater Recharge the battery			
	35. Faulty 30A vacuum motor fuse	Replace the fuse			
	36. Unplugged vacuum motor	Check the motor wiring			
	37. Faulty vacuum motor	Replace the vacuum motor			
	38. Vacuum motor carbon contacts worn out	Replace the contacts			
	39. Faulty remote switch	Replace the remote switch			
When you start the vacuum motor, it	40. Faulty floater	Clean the floater			
works for 6/7 seconds, then it stops	41. Dirty or blocked floater	Replace the floater			
	42. Recovery tank full, floater engaged	Empty the tank			
Poor suction on the squeegee	43. The recovery tank is full	Empty the tank			
	44. Cap on the drain pipe of the tank is open	Tighten the cap correctly			
	45. The vacuum pipe is not connected properly	Make sure it is mounted correctly			
	46. Suction duct clogged	Clean the suction pipe			
	47. Damaged suction pipe	Replace the pipe			
	48. Dirty squeegee 49. Incorrect squeegee adjustment	Clean the squeegee Adjust the inclination and the pressure			
	50. Matter trapped on the squeegee's blades	Clean the blades			
	51. Worn or broken squeegee blades	Rotate the squeegee blades or replace them			
	52. Tank cover open or closed incorrectly	Close or check the cover			
	53. Damaged cover gasket	Replace the gasket			
	54. Damaged or faulty vacuum motor	Replace or check the motor			
	55. Low Battery	Recharge the battery			
	56. Filter inspection cap not present or tightened incorrectly	Position and tighten the cap correctly			
	57. Damaged gasket on the vacuum filter inspection cap	Check the gasket and replace it if necessary			
	58. Vacuum filter clogged	Clean the filter			
Battery charger flashing troubleshooting					
	- STOP AND CHARGE LED FLASHING:				
	Overheating	- Make sure that the hood is open during charging and that the vents are not obstructed			
	Battery defective or wrong voltage	- Check voltage and battery status			
	- STOP AND CHARGE LEDS TURNED ON FIXED: Charger failure	Replace charger			
<del></del>		<del></del>			

### **SCRUBBER-DRYER**

TECHNICAL CHART	MODEL	MODEL	MODEL			
	E 65	E 75/2	E 83			
SCRUBBING WIDTH WITH BRUSH	mm 650	mm 760	mm 810			
BRUSH PRESSURE	Kg 52	Kg 52	Kg 52			
SOLUTION / RECOVERY TANK CAPACITY	Lt 110 - Lt 125	Lt 110 - Lt 125	Lt 110 - Lt 125			
PRODUCTIVITY	m²/h 3900	m²/h 4560	m <sup>2</sup> /h 4860			
MACHINE WEIGHT (WITH ON-BOARD CHARGER/ WITHOUT BATTERIES)	Kg 221	Kg 228	Kg 235			
MACHINE SIZE (WITHOUT SQUEEGEE)	mm 1425X690 H=1243	mm 1425X790 H=1243	mm 1425X840 H=1243			
SQUEEGEE WIDTH	mm 920	mm 980	mm 1040			
BRUSH AND DISC PAD HOLDER DIAMETER, RPM	mm 305/330 rpm 190	mm 355/380 rpm 190	mm 380/415 rpm 200			
DIFFERENTIAL MOTOR FOR BRUSHES	V/Watt 24/400	V/Watt 24/400	V/Watt 24/500			
VACUUM MOTOR	V/Watt 24/550	V/Watt 24/550	V/Watt 24/550			
WATER LIFT	mm / H2O 1250	mm / H2O 1250	mm / H2O 1250			
TRACTION	ELECTRONIC	ELECTRONIC	ELECTRONIC			
DRIVE BY MEANS OF DIFFERENTIAL MOTOR	V/Watt 24/900	V/Watt 24/900	V/Watt 24/900			
FRONT WHEEL WITH NYLON CORE, FULL RUBBER TYPE, OIL-PROOF	Ø250 X 76	Ø250 X 76	Ø250 X 76			
REAR WHEELS WITH NYLON CORE, FULL RUBBER TYPE, OIL-PROOF	Ø250 X 80	Ø250 X 80	Ø250 X 80			
MAX FORWARD AND REVERSE SPEED	Km/h 6 – Km/h 3	Km/h 6 – Km/h 3 Km/h 6 – Km/h 3				
MAX GRADIENTS (WITH EMPTY TANK)	20 %	20 %	20 %			
RECOMMENDED 24V-300Ah (IN C5) LEAD ACID, HEAVY DUTY BATTERY	mm242X190X285 h Kg 33 cad.	l n l				
RECOMMENDED 4X6V 180 Ah (IN C5) LEAD ACID, HEAVY DUTY BATTERIES	mm244X190X275h Kg 31 cad.	mm244X190X275h Kg 31 cad.				
NOISE LEVEL IN OBSERVANCE OF ISO 3744 - ACOUSTIC PRESSURE MEDIUM LEVEL Lpm=	63 dB	63 dB	63 dB			

VIBRATIONS: The vibrations the operator is subject to are below the max. level allowed by the EC DIRECTIVE for industrial machinery.

### PRODUCT WARRANTY

Eureka S.p.A. warrants that its machine will be free from defects in materials and workmanship for a period of 12 months from the date of installation. Written notice of any claimed defect shall be given to Eureka S.p.A. or its Authorized Sales/Service Representative within the warranty period and within thirty (30) days after such defect is discovered. Liability under this warranty is limited to either replacing or repairing, at Eureka's or its Authorized Sales/Service Representative's election, any part or parts deemed defective after examination.

This warranty does not extend to labour charges, handling charges or transport charges.

This warranty does not extend to the machine, or its parts, that have been subject to misuse, accident or improper handling, installation, maintenance, or application, nor does it extend to the machine and/or parts which have been repaired or altered outside Eureka's plant or the facility of Eureka's Authorized Sales/Service Representative.

This warranty does not apply to routine wearable parts such as brushes, splash guards, flaps, filters, seals, plugs, hoses, fuses, or similar items. Moreover, this warranty does not extend to the machine or any of its parts already repaired or replaced under this warranty.

Only replacement parts supplied by Eureka or Eureka's Authorized Sales/Service Representative are warranted for 30 days after installation.

The warranty for engines shall be limited to the warranty extended by the engine's manufacturer.

#### **IMPORTANT!**

Warranty claims will be evaluated only if the Installation Form is sent by fax or by mail, fully filled in, to <u>Eureka's headquarters</u> within thirty (30) days after the machine's installation.

### EUREKA S.p.A.

Viale dell'Artigianato 30/32 , CITTADELLA ( PD ) 35013 - ITALY Tel. ++39 - 049- 9481800 Fax. ++39 -049 - 9481899

### **INSTALLATION FORM NECESSARY TO ACTIVATE WARRANTY**

Warranty claims will be evaluated only if the following Installation Form is sent by fax or by mail, fully filled in, to <u>Eureka's headquarters</u> within thirty (30) days after the machine's installation. PLEASE RETAIN THE ORIGINAL COPY WITHIN THE MANUAL.

COMPANY & NAME OF THE SELL		ER	STAMP & SIGNATURE OF THE SELLER			LER.		
USE DETAIL	.S		<u> </u>					
TYPE OF FLO	OOR							
CLEANING A	REA (sqm)							
MACHINE IN	IFORMATION							
MACHINE MC	DEL							
FRAME NUMI	BER							
S/N					INSTALLA	TION DATE:		
GENERAL II	NFORMATION							
1) HAS THE LEAD TIME BEEN RESPECTED?				AL PRIOF	AD THE OPE R TO USIN			
2) HAVE YOU BEEN SHOWN HOW TO USE THE MACHINE?			5) HAVE YOU BEEN OFFERED A PREVENTIVE "MAINTENANCE CONTRACT"?					
3) HAVE YOU FUNCTIONING PRIOR TO US		ERFECT ACHINE		6) HA\	/E YOU AC	CEPTED IT?		
USER'S INF	ORMATION							
COMPANY N	AME							
ADDRESS							L	1°
CITY								
PROVINCE								
COUNTRY								
PHONE #				FAX	#			
INTERNET AL	DDRESS				1	<b>-</b>		
E-MAIL								
BUSINESS A	CTIVITY							
NAME OF TH	E PERSON HE MACHINE:							
POSITION:								
DATE			SIGNATUR	E				

Eureka S.p.A.

### DICHIARAZIONE DI CONFORMITA' 2006/42/CEE, 2006/95/CE, 2004/108/CE, 92/31/CEE, 93/67CEE, 93/68/CEE

Noi: **EUREKA S.p.A.** Viale dell'Artigianato 30/32 35013 CITTADELLA (PD)

dichiariamo sotto la nostra esclusiva responsabilità che il prodotto

#### LAVASCIUGA PAVIMENTI:

**MODELLO:** E65 – E75/2 – E83

### al quale questa dichiarazione si riferisce è conforme alle seguenti norme:

- Sicurezza del macchinario, Concetti fondamentali, principi generali di progettazione Specifiche e principi tecnici - UNI EN 12100-1, UNI EN 12100-2
- Sicurezza del macchinario. Distanze di sicurezza per impedire il raggiungimento di zone pericolose con gli arti superiori. UNI EN 294.
  - Sicurezza del macchinario. Spazi minimi per evitare lo schiacciamento di parti del corpo. UNI EN 349.
  - Sicurezza degli apparecchi elettrici d'uso domestico e similare. Parte generale EN 60335-1 (1994) + A11(1995) + A1(1996) + A2(2000) + A13(1998) + A14(1998) + A15(2000) + A16(2001)
  - Sicurezza degli apparecchi elettrici d'uso domestico e similare. Parte 2: Norma particolare per macchine automatiche per il trattamento dei pavimenti per uso industriale e collettivo EN 60335-2-72 (1998) + A1(2000)
    - Compatibilità elettromagnetica Parte 6.3 Norma generica di emissione per ambiente residenziale, commerciale ed industria leggera - EN 61000-6-3 (2001)
    - Compatibilità elettromagnetica Parte 6.1 Norma generica di immunità per ambiente residenziale, commerciale ed industria leggera - EN 61000-6-1 (2001)

in base a quanto previsto dalle Direttive: 2006/42/CEE, 2006/95/CE, 2004/108/CE, 92/31/CEE, 93/67CEE, 93/68CEE

LEGALE RAPPRESENTANTE E
PERSONA AUTORIZZATA A
COSTITUIRE IL FASCICOLO
TECNICO
GIANFRANCO LAGO

**CITTADELLA 24/01/15** 

fogo Jefus